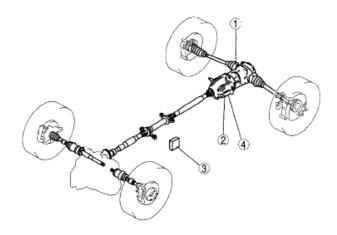
2008 DRIVELINE/AXLE All Wheel Drive (AWD) - Mazda CX-9

#### 2008 DRIVELINE/AXLE

All Wheel Drive (AWD) - Mazda CX-9

### ELECTRONIC AWD CONTROL SYSTEM LOCATION INDEX



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- Differential oil temperature sensor
   (See 03-19-12 DIFFERENTIAL OIL
   TEMPERATURE SENSOR INSPECTION)
   (See 03-19-11 DIFFERENTIAL OIL
   TEMPERATURE SENSOR REMOVAL/
   INSTALLATION)
- 2 AWD solenoid (See 03-19-12 AWD SOLENOID INSPECTION)
- 3 AWD control module (See 03-19-2 AWD CONTROL MODULE INSPECTION) (See 03-19-3 AWD CONTROL MODULE REMOVAL/INSTALLATION)
- 4 Coupling component (See 03-19-4 COUPLING COMPONENT REMOVAL/INSTALLATION) (See 03-19-6 COUPLING COMPONENT DISASSEMBLY) (See 03-19-8 COUPLING COMPONENT ASSEMBLY)

Fig. 1: Identifying Wheel Drive Components (AWD) Courtesy of MAZDA MOTORS CORP.

## AWD CONTROL MODULE INSPECTION

#### NOTE:

- AWD CM terminal voltage can vary depending on measuring conditions and vehicle aging, resulting in misdiagnosis. Therefore, it is necessary to perform an overall inspection of the input/output systems and AWD CM to determine which part is malfunctioning.
- With the AWD CM connector connected, measure voltage by connecting the voltmeter negative (-) lead to the body ground and positive (+) lead to each AWD CM terminal.
- 1. Measure voltage or resistance at each AWD CM terminal using a voltmeter and an ohmmeter.
  - If not as specified, replace the AWD CM.

### TERMINAL VOLTAGE LIST (REFERENCE)

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<u>Fig. 2: Identifying AWD Control Module Connector Terminal</u> Courtesy of MAZDA MOTORS CORP.

TERMINAL VOLTAGE LIST (REFERENCE)

Terminal		Input/output	Connected		Test	condition	Voltage (V)/ Continuity	Inspection location in case of failure
	Differential oil temperature sensor signal		Differential oil temperature sensor	Voltage	Ignition key ON			<ul> <li>Inspect differential oil temperature</li> </ul>
						Differential oil temperature 60°C{140°F}		sensor • Inspect related harness
В	-	-	-	-	-	-	-	_
	Differential oil temperature sensor GND		Differential oil temperature sensor	Continuity	Any condition		Yes	<ul> <li>Inspect related harness</li> </ul>
D	-	-	-	-	-	_	-	-
Е	-	-	-	-	-	-	-	-
F	-	-	-	-	-	-	-	ı
G	CAN_H	Input/output	-	Perform measurement during DTC inspection.				-
Н	CAN_L	Input/output	-	Perform measurement during DTC inspection.			1	
	Power supply (Ignition switch)	Inniir	Ignition key	Voltage	Ignition key ON  Ignition key OFF		B+	• Inspect fuse
							1.0 or below	• Inspect related harness

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J	-	-	_	-	_	-	-	
K	Power supply (Main)	Input	Battery	Voltage	Any cor	ndition	В+	<ul><li>Inspect fuse</li><li>Inspect related harness</li></ul>
L	-	-	_	-	-	-	-	
M	-	-	-	-	-	-	ı	-
N	Ground	-	Ground	Voltage	Any condition		0	<ul><li>Inspect related harness</li></ul>
	AWD	Output	AWD solenoid	Voltage	Ignition key ON  Ignition key OFF		B+	• AWD solenoid
О	solenoid (+)						1.0 or below	• Inspect related harness
	AWD solenoid (-)	Output	AWD solenoid	Voltage	Ignition key ON		B+	• AWD solenoid
P					Ignition	key OFF	1.0 or below	<ul> <li>Inspect related harness</li> </ul>

## AWD CONTROL MODULE REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the dashboard undercover (Driver side). (See <u>DASHBOARD UNDER COVER REMOVAL/INSTALLATION</u>.)
- 3. Remove in the order indicated in the table.
- 4. Install in the reverse order of removal.

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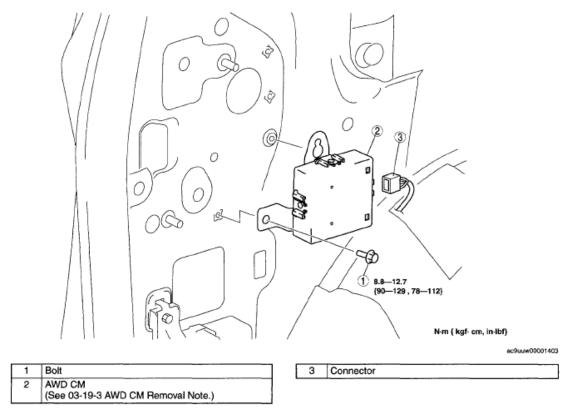


Fig. 3: Identifying AWD Control Module Connector, Bolt & Torque Specifications Courtesy of MAZDA MOTORS CORP.

## AWD CM REMOVAL NOTE

1. Push up the AWD CM slightly, and remove it.

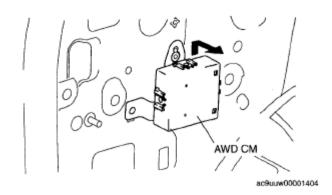


Fig. 4: Pushing Up AWD CM Courtesy of MAZDA MOTORS CORP.

# **COUPLING COMPONENT REMOVAL/INSTALLATION**

1. Drain the rear differential oil into a container.

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- 2. Remove the under guard (LH). (See <u>CHARCOAL CANISTER, CANISTER VENT (CV) SOLENOID VALVE, AIR FILTER COMPONENT REMOVAL/INSTALLATION [MZI-3.7]</u>.)
- 3. Remove the presilencer. (See **EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7]**.)
- 4. Remove the presilencer insulator. (See **<u>REFRIGERANT LINE REMOVAL/INSTALLATION</u>**.)
- 5. Remove the propeller shaft. (See **PROPELLER SHAFT REMOVAL/INSTALLATION** .)
- 6. Remove in the order indicated in the table.
- 7. Install in the reverse order of removal.
- 8. Add rear differential oil. (See **DIFFERENTIAL OIL REPLACEMENT**.)

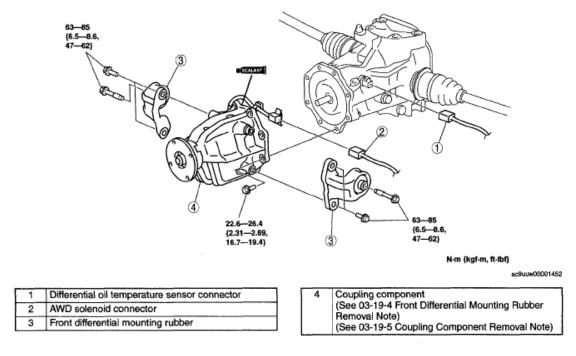


Fig. 5: Identifying Coupling Components & Torque Specifications Courtesy of MAZDA MOTORS CORP.

#### FRONT DIFFERENTIAL MOUNTING RUBBER REMOVAL NOTE

1. Detach clips as shown in the figure.

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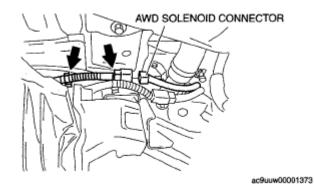


Fig. 6: Identifying AWD Solenoid Connector Courtesy of MAZDA MOTORS CORP.

- 2. Support the rear differential using a jack.
- 3. Remove the front differential mounting rubbers.

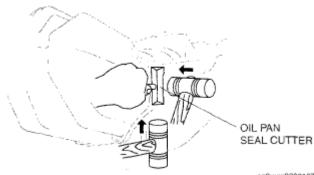


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Fig. 7: Supporting Rear Differential Courtesy of MAZDA MOTORS CORP.

### COUPLING COMPONENT REMOVAL NOTE

- 1. Support the coupling unit with a transmission jack.
- 2. Cut away the coupling unit using an oil pan seal cutter.



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Fig. 8: Cutting Coupling Unit
Courtesy of MAZDA MOTORS CORP.

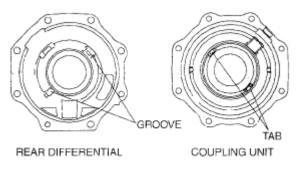
#### COUPLING COMPONENT INSTALLATION NOTE

#### NOTE:

- Clean away the old sealant before applying the new sealant.
- Install the coupling unit within 10 min after applying sealant.
- Allow the sealant to set at least 30 min after installation before filling the differential with the specified oil.
- 1. Apply sealant to the coupling case surface that contacts the rear differential case.
- 2. Install the coupling unit to the rear differential so that the two tabs on the coupling unit engage the rear differential grooves (two locations).

### **Tightening torque**

22.6-26.4 N.m {2.31-2.69 kgf.m, 16.7-19.4 ft.lbf}



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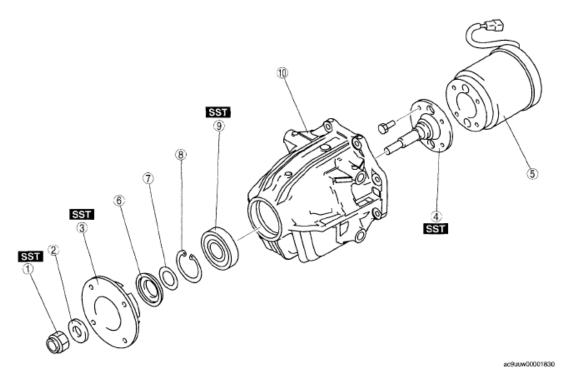
Fig. 9: Identifying Tabs On Coupling Unit Courtesy of MAZDA MOTORS CORP.

## **COUPLING COMPONENT DISASSEMBLY**

#### **WARNING:**

- The engine stand is equipped with a self-lock mechanism, however, if the coupling unit is in a tilted condition, the self-lock mechanism could become inoperative. If the coupling unit unexpectedly rotates it could cause injury, therefore do not maintain the coupling unit in a tilted condition. When turning the coupling unit, grasp the rotation handle firmly.
- 1. Disassemble in the order indicated in the table.

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1	Locknut (See 03-19-7 Locknut Disassembly Note)
2	Washer
3	Companion flange (See 03-19-7 Companion Flange Disassembly Note)
4	Output shaft (See 03-19-8 Output Shaft Disassembly Note)

5	Coupling component	
6	Oil seal	
7	Shim	
8	Snap ring	
9	Bearing (See 03-19-8 Bearing Disassembly Note)	
10	Coupling case	

Fig. 10: Disassembling View Of Coupling Component Courtesy of MAZDA MOTORS CORP.

### LOCKNUT DISASSEMBLY NOTE

1. Assemble the **SSTs** to the engine stand.

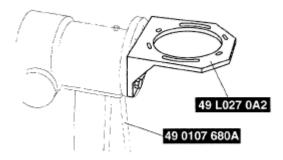


Fig. 11: Identifying SST Courtesy of MAZDA MOTORS CORP.

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2. Install the coupling unit to the SSTs as shown.



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<u>Fig. 12: Identifying SST</u> Courtesy of MAZDA MOTORS CORP.

3. Secure the companion flange using the SST, and remove the locknut.

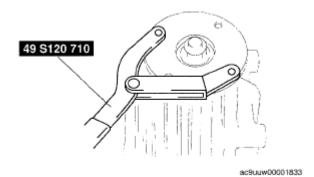
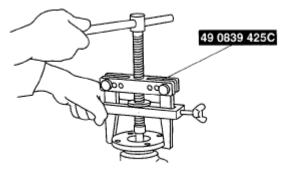


Fig. 13: Identifying SST Courtesy of MAZDA MOTORS CORP.

### COMPANION FLANGE DISASSEMBLY NOTE

1. Remove the companion flange using the **SST**.



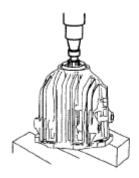
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Fig. 14: Removing Companion Flange
Courtesy of MAZDA MOTORS CORP.

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#### **OUTPUT SHAFT DISASSEMBLY NOTE**

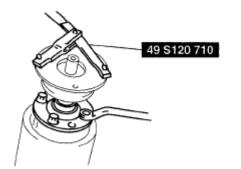
- 1. Remove the coupling unit from the SST.
- 2. Install the coupling unit to the press as shown, and remove the output shaft together with the coupling unit.
- 3. Install the companion flange to the output shaft.



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<u>Fig. 15: Installing Coupling Unit</u> Courtesy of MAZDA MOTORS CORP.

- 4. Secure the companion flange using the **SST** , and remove the bolts.
- 5. Remove the output shaft.



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Fig. 16: Removing Companion Flange Bolts Courtesy of MAZDA MOTORS CORP.

#### **BEARING DISASSEMBLY NOTE**

1. Remove the bearing using the **SSTs** and a press.

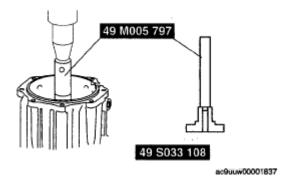
#### **Substitution SST**

49 S033 108

Outer diameter: 33-55 mm {1.30-2.16 in}

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Height: 155 mm {6.10 in} or more



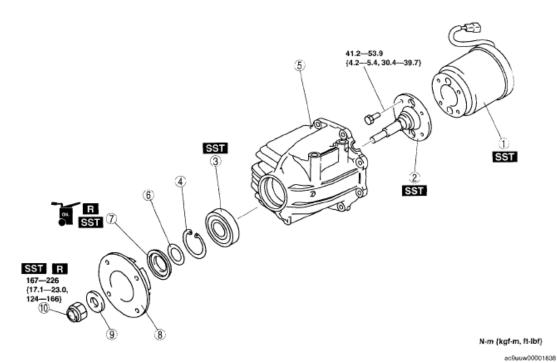
<u>Fig. 17: Identifying SST</u> Courtesy of MAZDA MOTORS CORP.

## **COUPLING COMPONENT ASSEMBLY**

**WARNING:** 

- The engine stand is equipped With a self-lock mechanism, however, if the coupling unit is in a tilted condition, the self-lock mechanism could become inoperative, if the coupling unit unexpectedly rotates it could cause injury, therefore do not maintain the coupling unit in a tilted condition. When turning the coupling unit, grasp the rotation handle firmly.
- 1. Assemble in the order indicated in the table.

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Coupling unit
Output shaft (See 03-19-9 Output Shaft Assembly Note)
Bearing (See 03-19-10 Bearing Assembly Note)
Snap ring
Coupling case (See 03-19-10 Coupling Case Assembly Note)

6	Shim
7	Oil seal (See 03-19-10 Oil Seal Assembly Note)
8	Companion flange (See 03-19-11 Companion Flange Assembly Note)
9	Washer
10	Locknut (See 03-19-11 Locknut Assembly Note)

<u>Fig. 18: View Of Coupling Components & Torque Specifications</u> Courtesy of MAZDA MOTORS CORP.

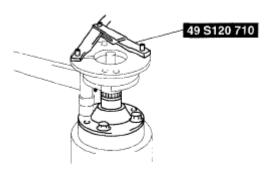
### **OUTPUT SHAFT ASSEMBLY NOTE**

- 1. Install the output shaft to the coupling unit and partially tighten the bolts.
- 2. Install the companion flange to the output shaft.
- 3. Secure the companion flange using the **SST**, and tighten the bolts.

### **Tightening torque**

41.2-53.9 N.m {4.2-5.4 kgf.m, 30.4-39.7 ft.lbf}

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Fig. 19: Identifying SST Courtesy of MAZDA MOTORS CORP.

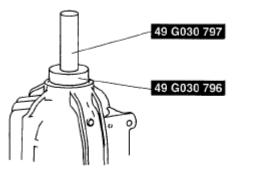
#### **BEARING ASSEMBLY NOTE**

1. Assemble the bearing to the coupling case using the **SSTs.** 

#### **Substitution SST**

• 49 G030 796

Outer diameter: 58-61 mm {2.29-2.40 in}



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Fig. 20: Identifying SST Courtesy of MAZDA MOTORS CORP.

### **COUPLING CASE ASSEMBLY NOTE**

#### **CAUTION:**

- The coupling unit will be damaged if it is pressed directly by a press.
   Always press the coupling unit into the coupling case using the SST.
- 1. Assemble the coupling unit to the coupling case using the SSTs and a press.

#### **Substitution SST**

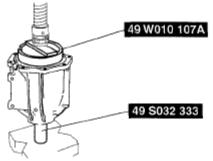
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### • 49 S032 333

Outer diameter: 34.2-40.0 mm {1.35-1.57 in}

Inner diameter: 30.2-32.2 mm {1.19-1.26 in}

Inner depth: 65.2 mm {2.57 in} or more



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Fig. 21: Identifying SST Courtesy of MAZDA MOTORS CORP.

### **OIL SEAL ASSEMBLY NOTE**

1. Apply the specified oil to a new oil seal lip.

2. Install the oil seal to the coupling case using the **SST**.

#### **Substitution SST**

### • 49 W011 102

Outer diameter: 66 mm {2.60 in} or more

Inner diameter: 54-60 mm {2.13-2.36 in}

Inner depth: 17.5 mm {0.69 in} or more

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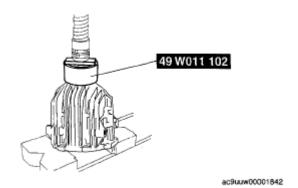


Fig. 22: Identifying SST Courtesy of MAZDA MOTORS CORP.

#### **COMPANION FLANGE ASSEMBLY NOTE**

- 1. Install the coupling case to the SSTs as shown.
- 2. Install the companion flange.



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Fig. 23: Identifying SST Courtesy of MAZDA MOTORS CORP.

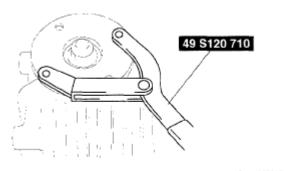
## LOCKNUT ASSEMBLY NOTE

1. Secure the companion flange using the SST, and tighten a new locknut.

# Tightening torque

167-226 N.m {17.1-23.0 kgf.m, 124-166 ft.lbf}

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Fig. 24: Identifying SST Courtesy of MAZDA MOTORS CORP.

## DIFFERENTIAL OIL TEMPERATURE SENSOR REMOVAL/INSTALLATION

#### **WARNING:**

- Hot differential oil may cause severe burns. Do not perform maintenance while differential oil is hot.
- 1. Disconnect the negative battery cable.
- 2. Disconnect the differential oil temperature sensor connector.
- 3. Remove the differential oil temperature sensor.
- 4. Apply differential oil to the O-ring.
- 5. Install the differential oil temperature sensor.

## **Tightening torque**

# 12.7-17.3 N.m {1.3-1.7 kgf.m, 9.4-12.7 ft.lbf}

- 6. Connect the differential oil temperature sensor connector.
- 7. Connect the negative battery cable.

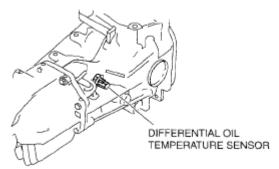


Fig. 25: Identifying Differential Oil Temperature Sensor Connector Courtesy of MAZDA MOTORS CORP.

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## DIFFERENTIAL OIL TEMPERATURE SENSOR INSPECTION

**WARNING:** 

- Hot differential oil may cause severe burns. Do not perform maintenance while differential oil is hot.
- 1. Disconnect the negative battery cable.
- 2. Disconnect the differential oil temperature sensor connector and remove the differential oil temperature sensor.
- 3. Wrap the differential oil temperature sensor with plastic wrap and immerse it into a beaker filled with water. Gradually raise the water temperature, and measure resistance between differential oil temperature sensor terminals A and B.
  - If not as specified, inspect the harness for continuity. If there is normal continuity between the terminals, replace the differential oil temperature sensor.

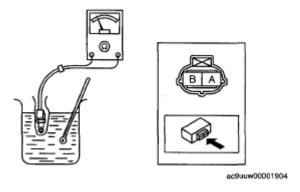


Fig. 26: Inspecting Differential Oil Temperature Sensor Courtesy of MAZDA MOTORS CORP.

### Differential oil temperature sensor specification

#### RESISTANCE SPECIFICATION

Water temperature ( ${}^{\circ}C$ { ${}^{\circ}F$ })	Resistance (kirohm)
0 {32}	91-100
10 {50}	56-61
20 {68}	35-39
30 {86}	23-25
40 {104}	14-17
50 {122}	10-11
60 {140}	7.1-7.9
70 {158}	5.0-5.6
80 {176}	3.6-4.0

- 4. Install the differential oil temperature sensor and connect the connector.
- 5 Connect the negative battery cable.

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## AWD SOLENOID INSPECTION

- 1. Disconnect the negative battery cable.
- 2. Disconnect the AWD solenoid connector.
- 3. Measure resistance between AWD solenoid connector terminals A and B.
  - If the resistance is not within the specification, replace the coupling unit.

#### **AWD** solenoid resistance

1.5-2.0 ohms

(Rear differential oil temperature at 20°C {68°F})

- 4. Connect the AWD solenoid connector.
- 5. Connect the negative battery cable.

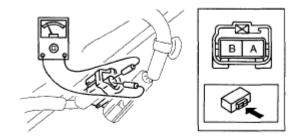


Fig. 27: Inspecting AWD Solenoid Connector Courtesy of MAZDA MOTORS CORP.