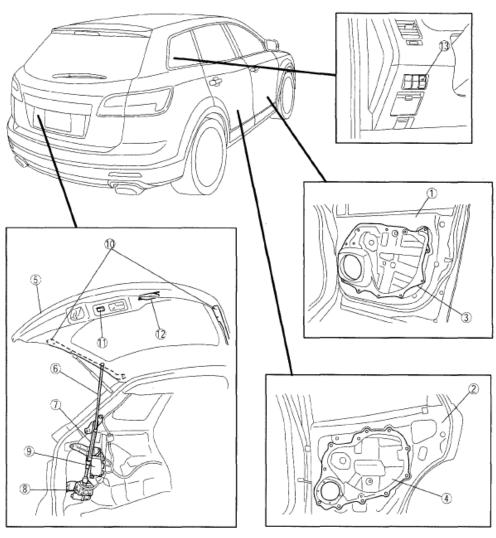
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DOOR AND LIFTGATE LOCATION INDEX

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| 1 | Front door (See 09-11-3 FRONT DOOR REMOVAL/ INSTALLATION.) (See 09-11-5 DOOR ADJUSTMENT.) |
|---|----------------------------------------------------------------------------------------------------|
| 2 | Rear door (See 09-11-4 REAR DOOR REMOVAL/ INSTALLATION.) (See 09-11-5 DOOR ADJUSTMENT.) |
| 3 | Front door module (See 09-11-5 FRONT DOOR MODULE REMOVAL/ INSTALLATION.) |
| 4 | Rear door module (See 09-11-6 REAR DOOR MODULE REMOVAL/ INSTALLATION.) |
| 5 | Liftgate (See 09-11-7 LIFTGATE REMOVAL/INSTALLATION.) |
| 6 | PLG arm (See 09-11-9 POWER LIFTGATE (PLG) ARM REMOVAL/INSTALLATION.) |
| 7 | PLG slider (See 09-11-10 POWER LIFTGATE (PLG) SLIDER REMOVAL/INSTALLATION.) |
| 8 | PLG drive unit (See 09-11-11 POWER LIFTGATE (PLG) DRIVE |

UNIT REMOVAL/INSTALLATION.)

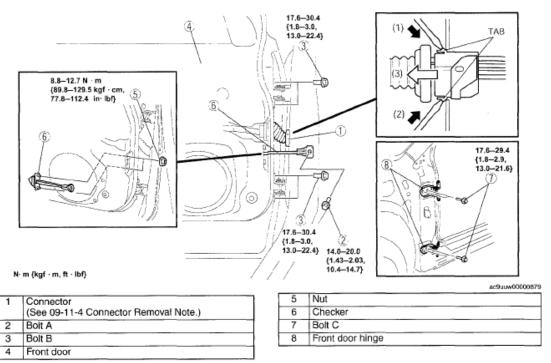
- 9 PLG control module
 (See 09-11-12 POWER LIFTGATE (PLG) CONTROL
 MODULE REMOVAL/INSTALLATION.)
 (See 09-11-12 POWER LIFTGATE (PLG) CONTROL
 MODULE INSPECTION.)
- 10 PLG touch sensor (See 09-11-14 POWER LIFTGATE (PLG) TOUCH SENSOR REMOVAL/INSTALLATION.) (See 09-11-15 POWER LIFTGATE (PLG) TOUCH SENSOR INSPECTION.)
- 11 PLG rear switch (See 09-11-16 POWER LIFTGATE (PLG) REAR SWITCH REMOVAL/INSTALLATION.) (See 09-11-16 POWER LIFTGATE (PLG) REAR SWITCH INSPECTION.)
- 12 PLG buzzer (See 09-11-16 POWER LIFTGATE (PLG) BUZZER REMOVAL/INSTALLATION.) (See 09-11-17 POWER LIFTGATE (PLG) BUZZER INSPECTION.)
- 13 PLG front switch (See 09-11-15 POWER LIFTGATE (PLG) FRONT SWITCH REMOVAL/INSTALLATION.) (See 09-11-15 POWER LIFTGATE (PLG) FRONT SWITCH INSPECTION.)

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Fig. 1: Identifying Door & Liftgate Components Location Courtesy of MAZDA MOTORS CORP.

FRONT DOOR REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. To remove the checker, remove the following parts:
 - 1. Inner garnish (See **INNER GARNISH REMOVAL/INSTALLATION**.)
 - 2. Front door trim (See **FRONT DOOR TRIM REMOVAL/INSTALLATION**.)
 - 3. Front door speaker (See **FRONT DOOR SPEAKER REMOVAL/INSTALLATION**.)
- 3. To remove the front door hinges, remove the following parts:
 - 1. Windshield wiper arm and blade (See <u>WINDSHIELD WIPER ARM AND BLADE</u> <u>REMOVAL/INSTALLATION</u>.)
 - 2. Side cowl grille (See **COWL GRILLE REMOVAL/INSTALLATION**.)
 - 3. Front bumper (See **FRONT BUMPER REMOVAL/INSTALLATION** .)
 - 4. Front combination lights (See **FRONT COMBINATION LIGHT REMOVAL/INSTALLATION** .)
 - 5. Sail garnish (See **SAIL GARNISH REMOVAL/INSTALLATION** .)
 - 6. Front fender panel (See **FRONT FENDER PANEL REMOVAL/INSTALLATION** .)
- 4. Remove in the order indicated in the table.



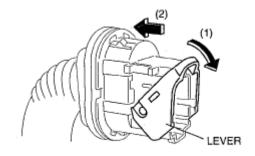
| Fig. 2: Identifying Front Door Components & Torque Specifications |
|-------------------------------------------------------------------|
| rig. 2. Identifying Front Boot Components & Forque Speemeations |
| Courtesy of MAZDA MOTORS CORP. |

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- 5. Install in the reverse order of removal.
- 6. Adjust the front door. (See **DOOR ADJUSTMENT**.)

CONNECTOR REMOVAL NOTE

1. Pull down the lever in the direction of the arrow (1) and disconnect the connector in the direction of the arrow (2).



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<u>Fig. 3: View Of Lever</u> Courtesy of MAZDA MOTORS CORP.

REAR DOOR REMOVAL/INSTALLATION

- 1. To remove the checker, remove the following parts:
 - 1. Inner sail garnish (See **INNER SAIL GARNISH REMOVAL/INSTALLATION** .)
 - 2. Rear door trim (See **REAR DOOR TRIM REMOVAL/INSTALLATION**.)
 - 3. Rear door speaker (See **REAR DOOR SPEAKER REMOVAL/INSTALLATION**.)
- 2. Remove in the order indicated in the table.

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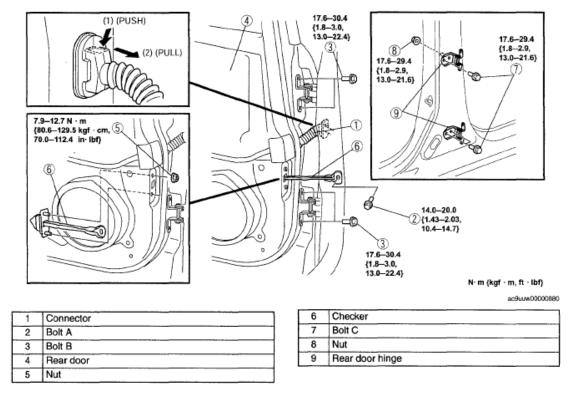


Fig. 4: Identifying Rear Door Components & Torque Specifications Courtesy of MAZDA MOTORS CORP.

- 3. Install in the reverse order of removal.
- 4. Adjust the front door. (See **<u>DOOR ADJUSTMENT</u>**.)

DOOR ADJUSTMENT

- 1. Loosen the door hinge installation bolts.
- 2. Adjust the gap and height difference to the standard range by moving the door back and forth, left and right.

Clearance

- a. 2.5-4.5 mm {0.10-0.17 in}
- b. -1.0-1.0 mm {-0.03-0.03 in}
- c. 3.0-6.0 mm {0.12-0.23 in}
- d. -1.5-1.5 mm {-0.05-0.05 in}
- 3. Tighten the bolts or screws.
- 4. If the front door and rear door dose not open/close smoothly, loosen the door

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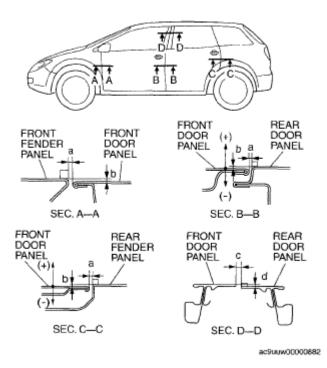
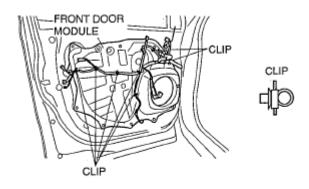


Fig. 5: Identifying Forth Door Gap Adjustment (Left And Right) Courtesy of MAZDA MOTORS CORP.

FRONT DOOR MODULE REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Inner garnish (See **INNER GARNISH REMOVAL/INSTALLATION**)
 - 2. Front door trim (See **FRONT DOOR TRIM REMOVAL/INSTALLATION**)
 - 3. Front door speaker (See **FRONT DOOR SPEAKER REMOVAL/INSTALLATION**)
 - 4. Front door glass (See **FRONT DOOR GLASS REMOVAL/INSTALLATION**)
- 3. Disconnect the power outer mirror connector.
- 4. Remove the clips securing the wiring harness shown in the figure and set the wiring harness out of the way.

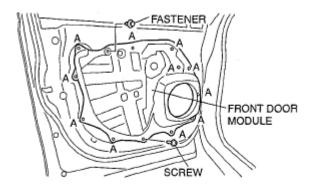
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Fig. 6: Identifying Front Door Module And Clip Courtesy of MAZDA MOTORS CORP.

- 5. Remove screws and fastener.
- 6. Remove the front door module.
- 7. Install in the reverse order of removal.



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Fig. 7: Identifying Front Door Module With Screws And Fastener Courtesy of MAZDA MOTORS CORP.

REAR DOOR MODULE REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Inner sail garnish (See **INNER SAIL GARNISH REMOVAL/INSTALLATION**).
 - 2. Rear door trim (See **REAR DOOR TRIM REMOVAL/INSTALLATION**.)
 - 3. Rear door speaker (See **<u>REAR DOOR SPEAKER REMOVAL/INSTALLATION</u>**.)
 - 4. Rear door glass (See <u>REAR DOOR GLASS REMOVAL/INSTALLATION</u>.)

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3. Remove the clips securing the wiring harness shown in the figure and set the wiring harness out of the way.

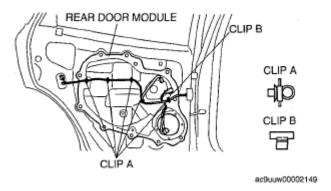


Fig. 8: Identifying Rear Door Module And Clip Courtesy of MAZDA MOTORS CORP.

- 4. Remove screws and fastener.
- 5. Remove the rear door module.
- 6. Install in the reverse order of removal.

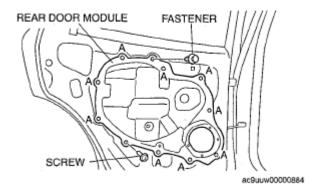


Fig. 9: Identifying Rear Door Module With Screws And Fastener Courtesy of MAZDA MOTORS CORP.

LIFTGATE REMOVAL/INSTALLATION

WARNING:

 When removing the stay damper, serious injury may occur if the stay damper is removed without supporting the liftgate. Always perform the procedure with at least another person.

CAUTION:

If replacing the rear window glass, leave the power liftgate (PLG)
unoperated for two days after the rear Window glass installation. If
the power liftgate (PLG) is operated automatically with the sealant
not hardened after the rear window glass installation, the liftgate may

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deform. It is recommended that you refrain from operating the power liftgate (PLG) for seven days after the rear window glass installation. Manual opening/closing will not cause liftgate deformation.

- 1. Disconnect the negative battery cable.
- 2. Disconnect the PLG arm. (Liftgate side) (Vehicles with PLG)
- 3. Remove the following parts:
 - 1. Trunk box (See <u>TRUNK BOX REMOVAL/INSTALLATION</u>.)
 - 2. Seat side box (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See <u>TRUNK END TRIM REMOVAL/INSTALLATION</u>.)
 - 4. Third-row seat (See <u>THIRD-ROW SEAT REMOVAL/INSTALLATION</u>.)
 - 5. Rear scuff plate inner (See **REAR SCUFF PLATE REMOVAL/INSTALLATION**.)
 - 6. Third-row seat belt lower anchor installation bolt (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 7. Trunk side trim (See <u>TRUNK SIDE TRIM REMOVAL/INSTALLATION</u>.)
 - 8. Roof side trim (See **ROOF SIDE TRIM REMOVAL/INSTALLATION**.)
 - 9. Second-row seat belt upper anchor installation bolt (See <u>SECOND-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 10. C-pillar trim (See <u>C-PILLAR TRIM REMOVAL/INSTALLATION</u>.)
 - 11. Third-row seat belt upper anchor installation bolt (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 12. D-pillar trim (See **<u>D-PILLAR TRIM REMOVAL/INSTALLATION</u>**.)
 - 13. Liftgate upper trim (See <u>LIFTGATE UPPER TRIM REMOVAL/INSTALLATION</u>.)
 - 14. Liftgate side trim (See <u>LIFTGATE SIDE TRIM REMOVAL/INSTALLATION</u>.)
 - 15. Liftgate lower trim (See <u>LIFTGATE LOWER TRIM REMOVAL/INSTALLATION</u>.)
- 4. Pull down the headliner.
- 5. Disconnect the rear washer hose.
- 6. Disconnect the liftgate wiring harness connector.
- 7. Disconnect the stay damper band with using the flat blade screwdriver.

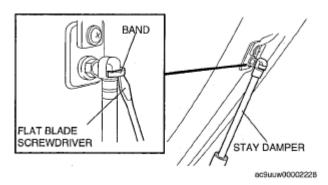


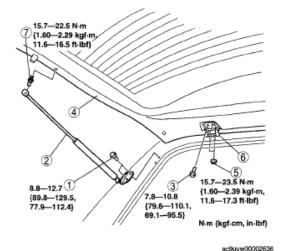
Fig. 10: Prying Stay Damper Band With Screwdriver

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Courtesy of MAZDA MOTORS CORP.

8. Remove in the order indicated in the figure.

| 1 | Bolt A |
|---|----------------|
| 2 | Stay damper |
| 3 | Bolt B |
| 4 | Liftgate |
| 5 | Nut |
| 6 | Liftgate hinge |
| 7 | Stud ball |



D. I '64 . . 4 . II' . . . O TD C . . . '6' . . 4'

Fig. 11: Identifying Stay Damper, Liftgate Hinge & Torque Specifications Courtesy of MAZDA MOTORS CORP.

- 9. If replacing with a new liftgate, the old rear window glass may be reinstalled if it is reuse able. If not, install new rear window glass.(see **REAR WINDOW GLASS INSTALLATION**)
- 10. Install in the reverse order of removal.
- 11. Adjust the liftgate. (See **LIFTGATE ADJUSTMENT**.)

LIFTGATE ADJUSTMENT

- 1. Measure the gap and height between the liftgate and the body.
- 2. Loosen the liftgate hinge installation bolts and adjust the gap by moving the liftgate.

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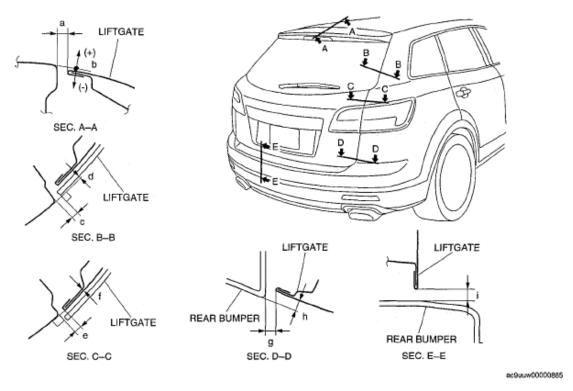


Fig. 12: Identifying Liftgate, Body Gap Adjustment & Torque Specifications Courtesy of MAZDA MOTORS CORP.

Clearance

- a. 5.0-7.0 mm {0.19-0.27 in}
- b. -2.0-0.0 mm {-0.08-0.00 in}
- c. **1.8-6.8 mm** {**0.07-0.27 in**}
- d. -0.1-5.1 mm {-0.01-0.20 in}
- e. 2.8-5.2 mm {0.11-0.20 in}
- f. -0.2-2.2 mm {-0.01-0.08 in}
- g. 1.5-6.5 mm {0.06-0.25 in}
- h. **-2.0-2.0 mm** {**0.08-0.08 in**}
- i. **4.0-8.0 mm** {**0.16-0.31 in**}
- 3. Tighten the bolts or screws.

POWER LIFTGATE (PLG) ARM REMOVAL/INSTALLATION

NOTE:

 If the negative battery cable is disconnected with the liftgate half opened, the clutch cannot be disengaged resulting in difficulty in opening/closing operation of the liftgate. Disconnect the negative battery cable with the liftgate in the fully open/close position.

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- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Trunk box (See **TRUNK BOX REMOVAL/INSTALLATION**.)
 - 2. Seat side box (LH) (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See <u>TRUNK END TRIM REMOVAL/INSTALLATION</u>.)
 - 4. Third-row seat (See <u>THIRD-ROW SEAT REMOVAL/INSTALLATION</u>.)
 - 5. Third-row seat belt lower anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 6. Rear scuff plate inner (LH) (See **REAR SCUFF PLATE REMOVAL/INSTALLATION** .)
 - 7. Trunk side trim (LH) (See TRUNK SIDE TRIM REMOVAL/INSTALLATION .)
 - 8. Roof side trim (LH) (See **ROOF SIDE TRIM REMOVAL/INSTALLATION**.)
 - 9. Second-row seat belt upper anchor installation bolt (LH) (See <u>SECOND-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 10. C-pillar trim (LH) (See <u>C-PILLAR TRIM REMOVAL/INSTALLATION</u>.)
 - 11. Third-row seat belt upper anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 12. D-pillar trim (LH) (See **D-PILLAR TRIM REMOVAL/INSTALLATION**.)
- 3. Disconnect the PLG arm band with using the flat blade screwdriver.
- 4. Remove the PLG arm.
- 5. Install in the reverse order of removal.

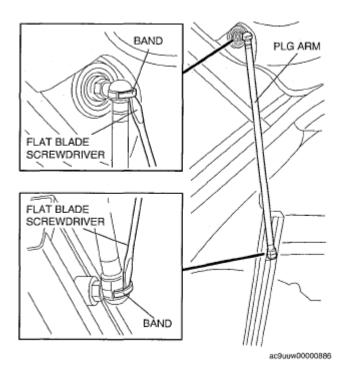


Fig. 13: Prying PLG Arm Band With Screwdriver Courtesy of MAZDA MOTORS CORP.

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POWER LIFTGATE (PLG) SLIDER REMOVAL/INSTALLATION

NOTE:

- If the negative battery cable is disconnected with the liftgate half opened, the clutch cannot be disengaged resulting in difficulty in opening/closing operation of the liftgate. Disconnect the negative battery cable with the liftgate in the fully open/close position.
- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Trunk box (See **TRUNK BOX REMOVAL/INSTALLATION**.)
 - 2. Seat side box (LH) (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See **TRUNK END TRIM REMOVAL/INSTALLATION**.)
 - 4. Third-row seat (See THIRD-ROW SEAT REMOVAL/INSTALLATION.)
 - 5. Third-row seat belt lower anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT</u> REMOVAL/INSTALLATION .)
 - 6. Rear scuff plate inner (LH) (See **REAR SCUFF PLATE REMOVAL/INSTALLATION**.)
 - 7. Trunk side trim (LH) (See **TRUNK SIDE TRIM REMOVAL/INSTALLATION**.)
 - 8. Roof side trim (LH) (See **ROOF SIDE TRIM REMOVAL/INSTALLATION**.)
 - 9. Third-row seat belt upper anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 10. D-pillar trim (LH) (See **D-PILLAR TRIM REMOVAL/INSTALLATION**.)
- 3. Disconnect the connection of the band that is on the PLG slider side of PLG arm with using the flat blade screwdriver.
- 4. Put the PLG arm.

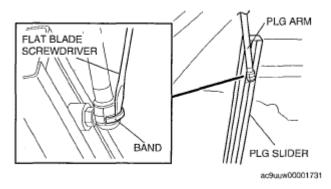
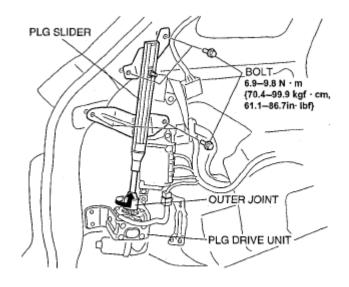


Fig. 14: Prying PLG Arm Band With Screwdriver Courtesy of MAZDA MOTORS CORP.

- 5. Revolve the outer joint in the direction of the arrow to disconnect from the PLG slider and the PLG drive unit.
- 6. Remove the bolts.
- 7. Remove the PLG slider.

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8. Install in the reverse order of removal.



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Fig. 15: View Of Outer Joint & Torque Specifications Courtesy of MAZDA MOTORS CORP.

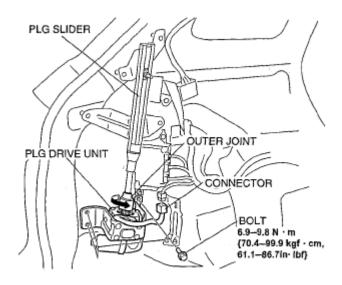
POWER LIFTGATE (PLG) DRIVE UNIT REMOVAL/INSTALLATION

NOTE:

- If the negative battery cable is disconnected with the liftgate half opened, the clutch cannot be disengaged resulting in difficulty in opening/closing operation of the liftgate. Disconnect the negative battery cable with the liftgate in the fully open/close position.
- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Trunk box (See **TRUNK BOX REMOVAL/INSTALLATION**.)
 - 2. Seat side box (LH) (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See TRUNK END TRIM REMOVAL/INSTALLATION.)
 - 4. Third-row seat (See THIRD-ROW SEAT REMOVAL/INSTALLATION.)
 - 5. Third-row seat belt lower anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT</u> REMOVAL/INSTALLATION.)
 - 6. Trunk side trim (LH) (See TRUNK SIDE TRIM REMOVAL/INSTALLATION.)
- 3. Revolve the outer joint in the direction of the arrow to disconnect from the PLG drive unit and the PLG slider.
- 4. Disconnect the PLG drive unit connector.
- 5. Remove the bolts.

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- 6. Remove the PLG drive unit.
- 7. Install in the reverse order of removal.



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Fig. 16: View Of PLG Drive Unit Connector & Torque Specifications Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) CONTROL MODULE REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Trunk box (See TRUNK BOX REMOVAL/INSTALLATION.)
 - 2. Seat side box (LH) (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See **TRUNK END TRIM REMOVAL/INSTALLATION**.)
 - 4. Third-row seat (See THIRD-ROW SEAT REMOVAL/INSTALLATION.)
 - 5. Third-row seat belt lower anchor installation bolt (LH) (See <u>THIRD-ROW SEAT BELT REMOVAL/INSTALLATION</u>.)
 - 6. Trunk side trim (LH) (See TRUNK SIDE TRIM REMOVAL/INSTALLATION .)
- 3. Disconnect the PLG control module connector.
- 4. Remove the bolts.
- 5. Remove the PLG control module.
- 6. Install in the reverse order of removal.

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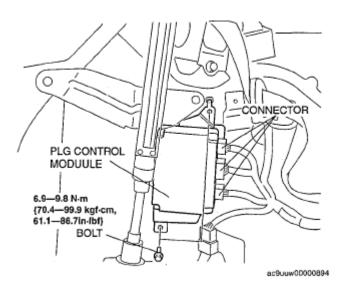
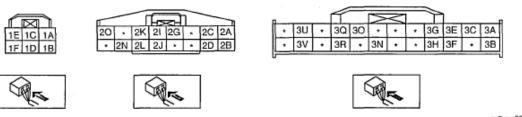


Fig. 17: Identifying PLG Control Module, Connector & Torque Specifications Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) CONTROL MODULE INSPECTION

- 1. Measure the PLG control module terminal voltage.
- 2. If there is large difference between the measured value and the value in the terminal voltage table, inspect the parts under "Inspection item(s)" and related wiring harnesses.
 - If the system does not work properly even though the inspection items or related wiring harnesses do not have any malfunction, replace the PLG control module.

Terminal Voltage Table (Reference)



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Fig. 18: Identifying PLG Control Module Connector Terminal Courtesy of MAZDA MOTORS CORP.

CONNECTOR TERMINAL REFERENCE

| Terminal | Signal name | Connected to | Measurement condition | Voltage (V)/ Continuity | Inspection item(s) |
|----------|----------------|--------------|-----------------------------|----------------------------|------------------------------------|
| | | | | | Liftgate latch |
| | Closure | | After opening the liftgate, | | and lock actuator |

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| • Liftga and lo | | |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------|--|
| Closure motor (Open) Closure motor liftgate by hand Open the fully closed liftgate by hand $0> B +> 0$ Liftgate | Latch position switch Closure motor te outer | |
| 1C Power supply PLG 20 A fuse Under any condition B+ PLG 20 A fu | switch use | |
| 1D GND Body ground Under any condition 1.0 or less Relate harnes | _ | |
| 1E PLG motor Open the fully closed O> B+> 0 PLG drive u | nit | |
| 1F PLG motor (Closed) PLG motor Close the fully opened 0> B+> 0 PLG drive u | nit | |
| 2A IG1 Ignition switch is at ON position B+ METER 10 A METER 10 METER | METER 10 A fuse | |
| fuse Ignition switch is at LOCK or ACC position In Inc. 1.0 or less | METER 10 A luse | |
| PLG rear switch | -PLG rear switch | |
| switch signal switch When not operating the PLG rear switch 1.0 or less | Iten | |
| 2C PLG buzzer output PLG buzzer When the PLG buzzer is sounding PLG buzzer PLG buzzer | | |
| Other 1.0 or less | | |
| 2D PLG touch sensor GND Body ground Under any condition 1.0 or less Related harnest | _ | |
| 2G Clutch output (-) PLG clutch When PLG is open or closing 1.0 or less PLG drive u | nit | |
| Other No Continuity | | |
| 2I Clutch output (+) PLG clutch Closing B+ PLG drive u | nit | |
| Other 1.0 or less | | |

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| 2J | PLG motor rotation signal A | Rotation sensor | Pulse signal | - | PLG drive unit | |
|-----|------------------------------------|--------------------------------------------|-------------------------------------------------------------------------------------|------------------------------------|------------------------------------------------------------------------------------------------------|--|
| 2K | Rotation signal power source | Rotation sensor | Under any condition | 5 | 5 PLG drive unit | |
| 2L | PLG motor rotation signal B | Rotation sensor | Pulse signal | - | PLG drive unit | |
| 2N | Rotation sensor GND | Body ground | Under any condition | 1.0 or less | Related wiring harnesses | |
| 20 | Power supply | ВСМ | Under any condition | B+ | ВСМ | |
| 3A | PLG touch | PLG touch sensor (RH) | When sensor is operating normally (usually) | 0.5-4.2 or less | PLG touch sensor | |
| JA | sensor signal (RH) | | When sensor is at fault | Other than those above | (RH) | |
| 3B | PLG touch sensor signal (LH) | PLG touch sensor (LH) | When sensor is operating normally (usually) | 0.5-4.2 or less | PLG touch sensor (LH) | |
| SD | | | When sensor is at fault | Other than those above | | |
| 3C | Lock signal | Passenger seat side lock link switch | Passenger seat side door is locked. Check the continuity with earth | Continuity | Passenger seat side lock link switch | |
| 3C | | | Passenger seat side door is unlocked. Check the continuity with earth | No Continuity | | |
| 3E | Motor return signal | Return switch | After opening the liftgate, operate the closure motor with the liftgate half-closed | 1.0 or less | Liftgate latch and lock actuator Return switch | |
| 3F | Haich Swiich | Liftgate latch switch | Liftgate is open (liftgate latch switch is ON) | 1.0 or less | Liftgate latch and lock | |
| J1* | | | Liftgate is closed (liftgate latch switch is OFF) | B+ | actuator | |
| 3G | Full latch switch | Latch position switch | After opening the liftgate, operate the closure motor with the liftgate half-closed | 1.0 or less> B+> 1.0 or less | Liftgate latch and lock actuator Latch position switch Closure | |

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| | | | | | motor | |
|---------------------|-----------------------|--------------------------------------------|-------------------------------------------------------------------------------------------------------|--------------------|------------------------------------------------------------------------------------------------------------|--|
| 3Н | Half latch switch | Latch position switch | After opening the liftgate, operate the closure motor with the liftgate half-closed | 1.0 or less> B+ | Liftgate latch and lock actuator Latch position switch Closure motor | |
| 3N ⁽¹⁾ | Unlock | Passenger seat side lock link switch | Passenger seat side door is locked. Check the continuity with earth | No Continuity | | |
| 31 N \\ | signal | | Passenger seat side door is unlocked. Check the continuity with earth | Continuity | lock link switch | |
| outer h | Liftgate outer handle | Liftgate outer | When operating the liftgate outer handle (When the liftgate outer handle switch is ON) | B+ | Liftgate outer handle | |
| 30 | switch signal | handle switch | When not operating the liftgate outer handle (When the liftgate outer handle switch is OFF) | 1.0 or less | switch | |
| PLG front switch | | PLG front | PLG front switch: Switch is at ON | B+ | PLG front switch | |
| | signal (Input) | switch | PLG front switch: Switch is at OFF | 1.0 or less | 2 20 Home switch | |
| 3R | Power supply to | PLG switch | PLG front switch: Open or close switch is at ON | 1.0 or less | PLG control module | |
| | PLG switches | I LO switch | PLG front switch: Open or close switch is at OFF | B+ | | |
| 3U | CAN_L | - | Because this terminal is for communication, good/no good judgment by terminal voltage is not possible | | - | |
| 3V | CAN_H | - | Because this terminal is for communication, good/no go by terminal voltage is not p | ood judgment | - | |

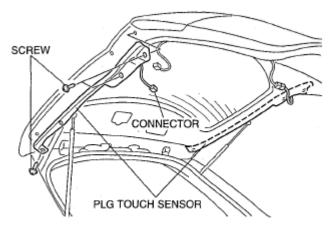
⁽¹⁾ When checking the operation of UNLOCK signal, position the rear door lock knobs of both sides at LOCK.

POWER LIFTGATE (PLG) TOUCH SENSOR REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2 Remove the following parts:

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- 1. Liftgate upper trim (See **LIFTGATE UPPER TRIM REMOVAL/INSTALLATION**.)
- 2. PLG arm (See **POWER LIFTGATE (PLG)**) DRIVE UNIT REMOVAL/INSTALLATION.)
- 3. Liftgate side trim (See <u>LIFTGATE SIDE TRIM REMOVAL/INSTALLATION</u>.)
- 4. Liftgate lower trim (See <u>LIFTGATE LOWER TRIM REMOVAL/INSTALLATION</u>.)
- 3. Disconnect the PLG touch sensor connector.
- 4. Remove the screws.
- 5. Remove the PLG touch sensor.
- 6. Install in the reverse order of removal.



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Fig. 19: Identifying PLG Touch Sensor, Connector & Screw Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) TOUCH SENSOR INSPECTION

- 1. Verify that the resistance is as indicated in the table.
 - If no as indicated in the table, replace the PLG touch sensor.

| | 0-14 | Λ-O : Resistance | | |
|-----------------------------------|----------|------------------|--|--|
| Position | Terminal | | | |
| Position | Α | В | | |
| When the sensor is not tripped | 0 | R1 WO | | |
| When the sensor is tripped | 0 | R2 WO | | |

R1: 950—1,050 ohms R2: 100 ohms or less.

Fig. 20: PLG Touch Sensor Resistance Chart Courtesy of MAZDA MOTORS CORP.

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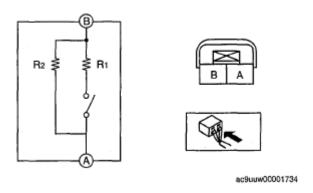


Fig. 21: PLG Touch Sensor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) FRONT SWITCH REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the dashboard under cover. (Driver's side) (See <u>DASHBOARD UNDER COVER REMOVAL/INSTALLATION</u>.)
- 3. Remove the hood release lever. (See **HOOD LATCH AND RELEASE LEVER REMOVAL/INSTALLATION** .)
- 4. Remove in the order indicated in the table.

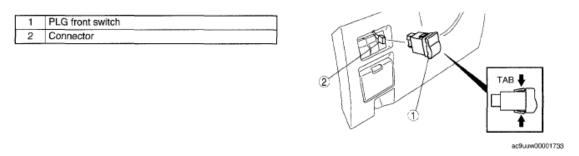


Fig. 22: Identifying PLG Front Switch & Connector Courtesy of MAZDA MOTORS CORP.

5. Install in the reverse order of removal.

POWER LIFTGATE (PLG) FRONT SWITCH INSPECTION

- 1. Verify that the continuity between the PLG front switch terminals is as indicated in the table.
 - If not as indicated in the table, replace the PLG front switch.

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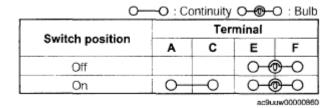


Fig. 23: PLG Front Switch Continuity Chart Courtesy of MAZDA MOTORS CORP.

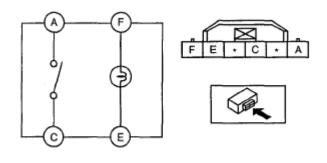


Fig. 24: PLG Front Switch - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) REAR SWITCH REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the liftgate recess. (See **LIFTGATE LOWER TRIM REMOVAL/INSTALLATION**.)
- 3. Disconnect the connector from the PLG rear switch.
- 4. Remove the PLG rear switch from the recess.
- 5. Install in the reverse order of removal.

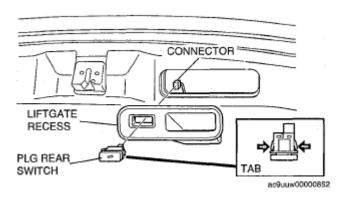


Fig. 25: Identifying PLG Rear Switch & Connector Courtesy of MAZDA MOTORS CORP.

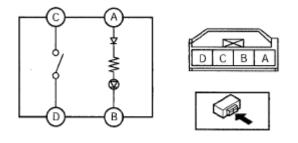
POWER LIFTGATE (PLG) REAR SWITCH INSPECTION

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- 1. Verify that the continuity between the PLG rear switch terminals is as indicated in the table.
 - If not as indicated in the table, replace the PLG rear switch.

| | \sim | : Continuity | |
|-----------------|----------|-----------------|--|
| Switch position | Terminal | | |
| Switch position | С | D | |
| Off | | | |
| On | 0— | | |
| | | ac9uuw000000858 | |

Fig. 26: PLG Rear Switch Continuity Chart Courtesy of MAZDA MOTORS CORP.



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Fig. 27: PLG Rear Switch - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

- 2. Apply battery voltage to PLG rear switch terminal A, and connect terminal B to ground.
- 3. Verify that the LED illuminates.
 - If there is any malfunction, replace the PLG rear switch.

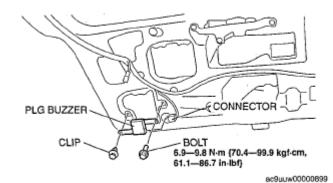
POWER LIFTGATE (PLG) BUZZER REMOVAL/INSTALLATION

CAUTION:

- Do not remove the PLG buzzer except when replacing the PLG buzzer because thread-locking compound has been applied to the screws.
- 1. Disconnect the negative battery cable.
- 2. Remove the following parts:
 - 1. Liftgate upper trim (See <u>LIFTGATE UPPER TRIM REMOVAL/INSTALLATION</u>.)
 - 2. PLG arm (See **POWER LIFTGATE (PLG)**) DRIVE UNIT REMOVAL/INSTALLATION.)
 - 3. Liftgate side trim (See <u>LIFTGATE SIDE TRIM REMOVAL/INSTALLATION</u>.)
 - 4. Liftgate lower trim (See <u>LIFTGATE LOWER TRIM REMOVAL/INSTALLATION</u>.)
- 3. Disconnect the PLG buzzer connector.

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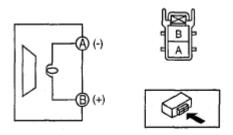
- 4. Remove the bolt.
- 5. Remove the clip.
- 6. Remove the PLG buzzer.
- 7. Install in the reverse order of removal.



<u>Fig. 28: Identifying PLG Buzzer, Connector & Torque Specifications</u> Courtesy of MAZDA MOTORS CORP.

POWER LIFTGATE (PLG) BUZZER INSPECTION

- 1. Connect the battery to the PLG buzzer and check if the PLG buzzer sounds.
 - When the PLG buzzer does not sound, replace it.



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<u>Fig. 29: PLG Buzzer - Circuit Diagram</u> Courtesy of MAZDA MOTORS CORP.

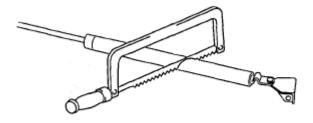
STAY DAMPER DISPOSAL

NOTE: The gas in the stay damper is colorless, odorless, and non-toxic.

- 1. Wear protective eye wear.
- 2. Lay the stay damper flat.
- 3. Saw through the stay damper body using hacksaw.
- 4. Allow the gas to escape from the stay damper.

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5. Discard the stay damper.



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<u>Fig. 30: Cutting Stay Damper With Hacksaw</u> Courtesy of MAZDA MOTORS CORP.