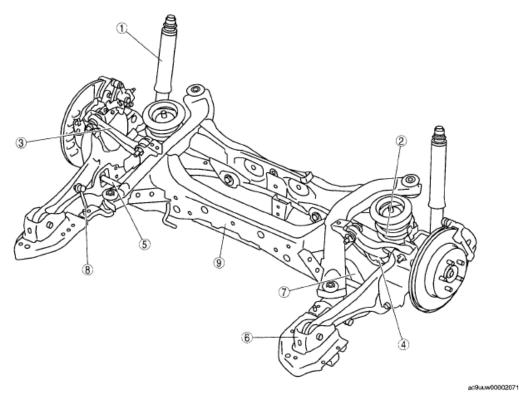
2008 SUSPENSION Rear Suspension - Mazda CX-9

#### **2008 SUSPENSION**

**Rear Suspension - Mazda CX-9** 

### **REAR SUSPENSION LOCATION INDEX [2WD]**



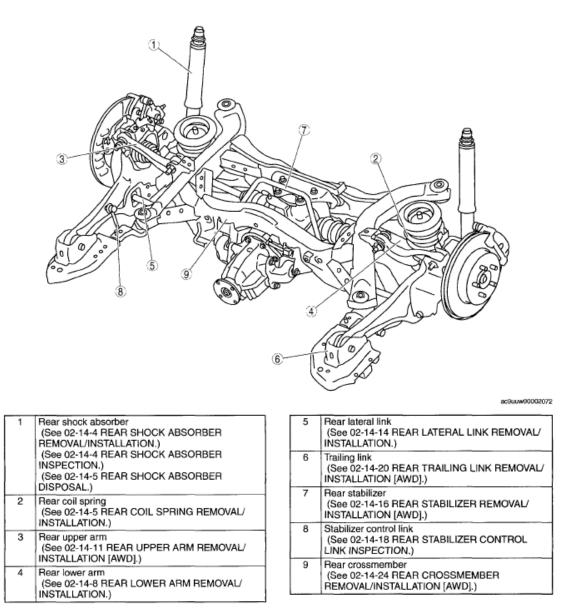
1	Rear shock absorber (See 02-14-4 REAR SHOCK ABSORBER REMOVAL/INSTALLATION.) (See 02-14-4 REAR SHOCK ABSORBER INSPECTION.) (See 02-14-5 REAR SHOCK ABSORBER DISPOSAL.)
2	Rear coil spring (See 02-14-5 REAR COIL SPRING REMOVAL/ INSTALLATION.)
3	Rear upper arm (See 02-14-8 REAR UPPER ARM REMOVAL/ INSTALLATION [2WD].)
4	Rear lower arm (See 02-14-8 REAR LOWER ARM REMOVAL/ INSTALLATION.)

5	Rear lateral link (See 02-14-14 REAR LATERAL LINK REMOVAL/ INSTALLATION.)
6	Trailing link (See 02-14-18 REAR TRAILING LINK REMOVAL/ INSTALLATION [2WD].)
7	Rear stabilizer (See 02-14-15 REAR STABILIZER REMOVAL/ INSTALLATION [2WD].)
8	Stabilizer control link (See 02-14-18 REAR STABILIZER CONTROL LINK INSPECTION.)
9	Rear crossmember (See 02-14-22 REAR CROSSMEMBER REMOVAL/INSTALLATION [2WD].)

#### **Fig. 1: Identifying Rear Suspension Components Location - 2WD** Courtesy of MAZDA MOTORS CORP.

# **REAR SUSPENSION LOCATION INDEX [AWD]**

2008 SUSPENSION Rear Suspension - Mazda CX-9



#### **Fig. 2: Identifying Rear Suspension Components Location - AWD** Courtesy of MAZDA MOTORS CORP.

# **REAR SHOCK ABSORBER REMOVAL/INSTALLATION**

- 1. Remove the trunk side trim. (See TRUNK SIDE TRIM REMOVAL/INSTALLATION .)
- 2. Support the rear lower arm using a garage jack.
- 3. Remove in the order indicated in the table.
- 4. Install in the reverse order of removal.

2008 SUSPENSION Rear Suspension - Mazda CX-9



ampjjw00000888

#### Fig. 3: Supporting Rear Lower Arm Courtesy of MAZDA MOTORS CORP.

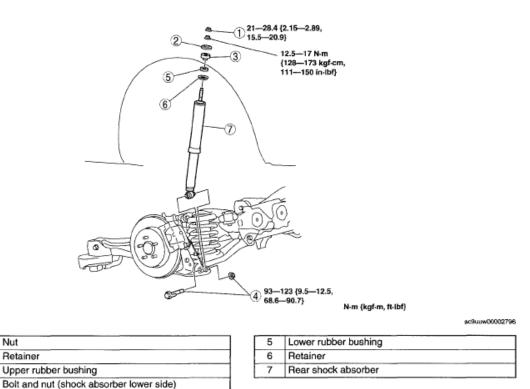


Fig. 4: Identifying Rear Shock Absorber Components & Torque Specifications Courtesy of MAZDA MOTORS CORP.

### **REAR SHOCK ABSORBER INSPECTION**

- 1. Remove the rear shock absorber. (See **<u>REAR SHOCK ABSORBER REMOVAL/INSTALLATION</u>.)**
- 2. Inspect for damage and oil leakage.

1

2

3

4

- 3. Compress and extend the shock piston at least three times. Verify that the operational force does not change and that there is no unusual noise.
  - If not as specified, replace the rear shock absorber.

2008 SUSPENSION Rear Suspension - Mazda CX-9

### **REAR SHOCK ABSORBER DISPOSAL**

- 1. Clamp a shock absorber on a flat surface or with the piston pointing downwards.
- 2. Drill a 2-3 mm {0.08-0.11 in} hole at a point 20-30 mm {0.8-1.1 in} from the bottom of the tube, so that the gas can escape.

WARNING:

 Whenever drilling into a shock absorber, wear protective eye wear. The gas in the shock absorber is pressurized, and could spray metal chips into the eyes and face when drilling.



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#### Fig. 5: Identifying Rear Shock Absorber Length Courtesy of MAZDA MOTORS CORP.

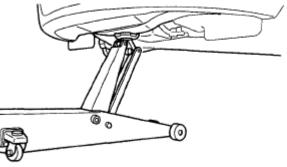
- 3. Turn the hole downwards.
- 4. The oil can be collected by moving the piston rod several times up and down and cutting the tube at the end.
- 5. Dispose of waste oil according to the waste disposal law.

### **REAR COIL SPRING REMOVAL/INSTALLATION**

CAUTION: • Perform the work using the garage jack.

- When removing/installing the coil spring, it is necessary to jack up the rear suspension with unload condition. At that time, to prevent bending the front of the vehicle, support the jack up point for the front crossmember using a jack.
- 1. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [2WD]</u>.) (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [AWD]</u>.)
- 2. Remove in the order indicated in the table.
- 3. Install in the reverse order of removal.

2008 SUSPENSION Rear Suspension - Mazda CX-9



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#### **Fig. 6: Supporting Front Crossmember Courtesy of MAZDA MOTORS CORP.**

4. Inspect the rear wheel alignment. (See <u>REAR WHEEL ALIGNMENT [2WD]</u>.) (See <u>REAR WHEEL</u> <u>ALIGNMENT [AWD]</u>.)

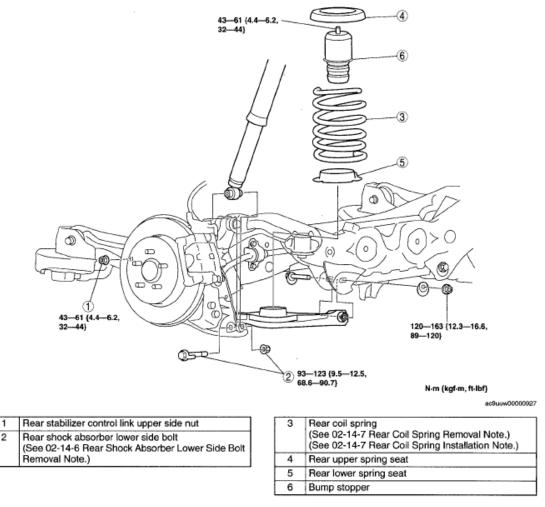
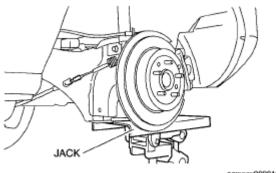


Fig. 7: Identifying Suspension Assembly Components & Torque Specifications Courtesy of MAZDA MOTORS CORP.

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#### REAR SHOCK ABSORBER LOWER SIDE BOLT REMOVAL NOTE

- 1. Raise the rear trailing link to the unloaded condition with a jack.
- 2. Remove the rear shock absorber lower side bolt.



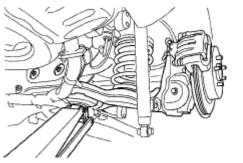
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#### **<u>Fig. 8: Identifying Rear Trailing Link</u>** Courtesy of MAZDA MOTORS CORP.

#### **REAR COIL SPRING REMOVAL NOTE**

# • Removing the coil spring is dangerous. The coil spring could fly off, and cause serious injury or death.

- 1. Support the rear lower arm inner side using a garage jack.
- 2. Loosen the rear lower arm outer side bolt.
- 3. Lower the rear lower arm inner side slowly.
- 4. Remove the rear coil spring.



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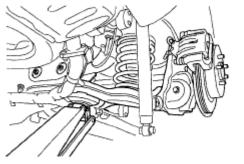
**Fig. 9: Supporting Rear Lower Arm Inner Side** Courtesy of MAZDA MOTORS CORP.

#### **REAR COIL SPRING INSTALLATION NOTE**

2008 SUSPENSION Rear Suspension - Mazda CX-9

# • Installing the coil spring is dangerous. The coil spring could fly off, and cause serious injury or death.

- 1. Install the rear coil spring so that the lower end of the rear coil spring is seated on the step of the rear lower spring seat.
- 2. Position the jack under the lower arm inner side and compress the rear coil spring slowly.



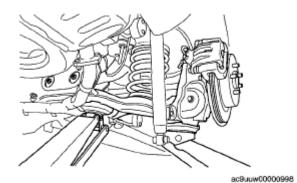
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#### **Fig. 10: Positioning Jack Under Lower Arm Inner Side** Courtesy of MAZDA MOTORS CORP.

- 3. Support the rear lower arm outer side and raise the rear suspension to the unloaded condition with a separate garage jack.
- 4. Install the lower arm inner side bolt.

#### **Tightening torque**

• 120-163 N.m {12.3-16.6 kgf.m, 89-120 ft.lbf}



**Fig. 11: Supporting Rear Lower Arm Outer Side** Courtesy of MAZDA MOTORS CORP.

5. Tighten the rear lower arm outer side bolt.

#### **Tightening torque**

2008 SUSPENSION Rear Suspension - Mazda CX-9

• 120-163 N.m {12.3-16.6 kgf.m, 89-120 ft.lbf}

### **REAR LOWER ARM REMOVAL/INSTALLATION**

- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.
- Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [2WD].) (See <u>REAR WHEEL ALIGNMENT [AWD]</u>.)

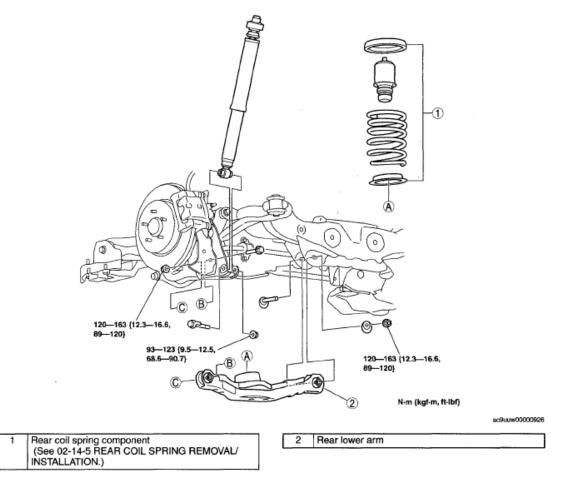


Fig. 12: Identifying Rear Lower Arm Components & Torque Specifications Courtesy of MAZDA MOTORS CORP.

# **REAR UPPER ARM REMOVAL/INSTALLATION [2WD]**

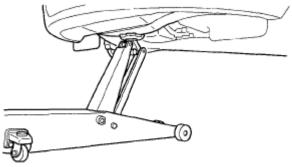
CAUTION: • Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by

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mistake while servicing the vehicle.

#### NOTE:

- The rear upper arm inner bolt cannot be tightened completely with the rear upper arm installed to the vehicle due to the narrow operation space. Therefore, mark the position before removing the rear upper arm, align the rear crossmember and rear upper arm markings when installing the rear upper arm, and tighten the rear upper arm inner bolt completely before installing the rear crossmember component to the vehicle.
- 1. Remove the presilencer. (See EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7] .)
- 2. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [2WD]</u>.)
- 3. Support the jack up point for the front crossmember using a garage jack.
  - CAUTION: Perform the work using a garage jack. When jacking up the rear suspension with unloaded condition, to prevent bending the front of the vehicle, support the jack up point for the front crossmember using a garage jack.



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Fig. 13: Supporting Jack Up Point For Front Crossmember Courtesy of MAZDA MOTORS CORP.

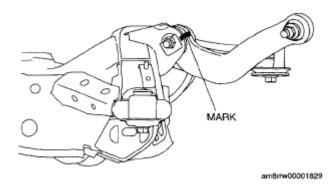
4. Jack up the rear suspension with unloaded condition.

#### NOTE: Jacking up the rear suspension with unloaded condition will lighten the force on the bushing and make it easier to perform the procedure.

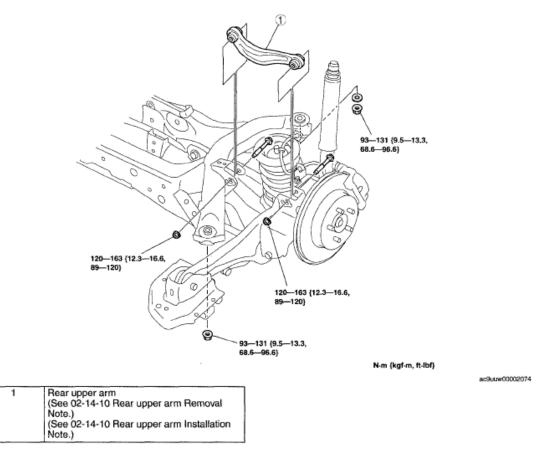
- 5. Mark the rear upper arm and rear crossmember shown in the figure.
- 6. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 7. Remove in the order indicated in the table.
- 8. Install in the reverse order of removal.
- 9. Inspect for rear wheel alignment, and adjust it as necessary. (See **<u>REAR WHEEL ALIGNMENT</u>**

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[2WD] .)



#### **Fig. 14: Marking Rear Upper Arm And Rear Crossmember** Courtesy of MAZDA MOTORS CORP.



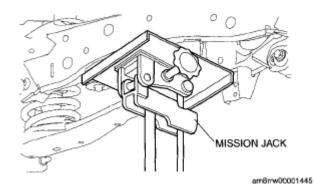
#### **Fig. 15: Identifying Coil Spring Components & Torque Specifications** Courtesy of MAZDA MOTORS CORP.

#### **REAR UPPER ARM REMOVAL NOTE**

1. Remove the rear lateral link installation bolts.

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- 2. Loosen the rear upper arm installation bolts.
- 3. Support the rear crossmember component using a mission jack.



**Fig. 16: Supporting Rear Crossmember** Courtesy of MAZDA MOTORS CORP.

- 4. Remove the crossmember bracket.
- 5. Loosen the rear crossmember installation nut, and lower the crossmember approx. 50 mm {2.0 in}.
- 6. Remove the rear upper arm inner side bolt.

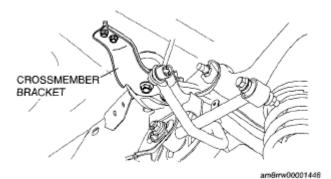
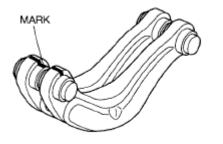


Fig. 17: Identifying Crossmember Bracket Bolt Courtesy of MAZDA MOTORS CORP.

#### **REAR UPPER ARM INSTALLATION NOTE**

1. Place the new rear upper arm together with the removed rear upper arm and place an alignment mark on the new rear upper arm.

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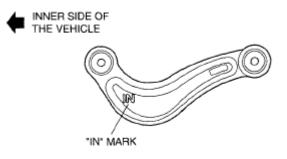
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#### Fig. 18: Identifying Alignment Mark On Rear Upper Arm Courtesy of MAZDA MOTORS CORP.

- 2. Point the 'IN' mark towards the inside of the vehicle, align the rear upper arm and rear crossmember alignment marks, and install the rear upper arm.
- 3. Tighten the rear upper arm inner side bolt.

#### **Tightening torque**

#### 120-163 N.m {12.3-16.6 kgf.m, 89-120 ft-lbf}



ac9uuw00000932

#### **<u>Fig. 19: Pointing Of 'IN' Mark</u>** Courtesy of MAZDA MOTORS CORP.

4. Install the rear crossmember component.

**Tightening torque** 

**Rear crossmember installation nut: 93-131** 

N.m {9.5-13.3 kgf.m, 68.6-96.6 ft.lbf}

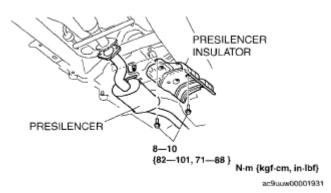
Crossmember bracket installation bolt: 18.6-25.5 N.m {1.90-26.0 kgf.m, 13.8-18.8 ft.lbf}

Crossmember bracket installation nut: 18.6-25.5 N.m {1.90-26.0 kgf.m, 13.8-18.8 ft.lbf}

#### REAR UPPER ARM REMOVAL/INSTALLATION [AWD]

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- CAUTION: Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.
- NOTE:
  The rear upper arm inner bolt cannot be tightened completely with the rear upper arm installed to the vehicle due to the narrow operation space. Therefore, mark the position before removing the rear upper arm, align the rear crossmember and rear upper arm markings when installing the rear upper arm, and tighten the rear upper arm inner bolt completely before installing the rear crossmember component to the vehicle.
  - 1. Remove the presilencer. (See **EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7]**.)
  - 2. Remove the presilencer insulator.
  - 3. Remove the propeller shaft. (See **<u>PROPELLER SHAFT REMOVAL/INSTALLATION</u>**.)
  - 4. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>INSPECTION [AWD]</u>.)



**Fig. 20: Identifying Presilencer Insulator, Bolts & Torque Specifications Courtesy of MAZDA MOTORS CORP.** 

- 5. Support the jack up point for the front crossmember using a garage jack.
  - CAUTION: Perform the work using a garage jack. When jacking up the rear suspension with unloaded condition, to prevent bending the front of the vehicle, support the jack up point for the front crossmember using a garage jack.

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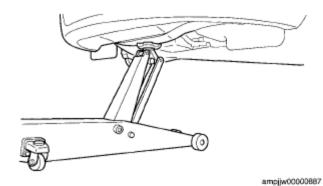
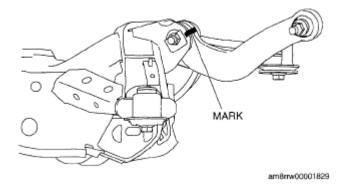


Fig. 21: Supporting Jack Up Point For Front Crossmember Courtesy of MAZDA MOTORS CORP.

6. Jack up the rear suspension with unloaded condition.

# NOTE: • Jacking up the rear suspension with unloaded condition will lighten the force on the bushing and make it easier to perform the procedure.

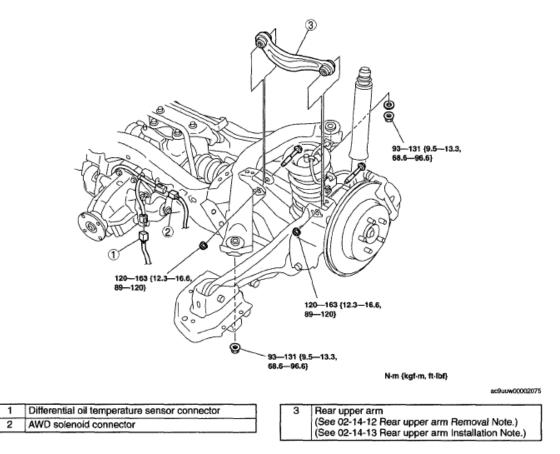
- 7. Mark the rear upper arm and rear crossmember shown in the figure.
- 8. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 9. Remove in the order indicated in the table.
- 10. Install in the reverse order of removal.



#### **Fig. 22: Marking Rear Upper Arm And Rear Crossmember** Courtesy of MAZDA MOTORS CORP.

11. Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [<u>AWD</u>].)

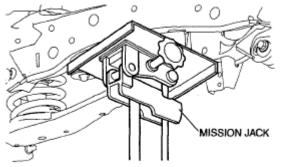
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#### Fig. 23: Identifying Differential Oil Temperature Sensor Connector, Rear Upper Arm & Torque Specifications Courtesy of MAZDA MOTORS CORP.

#### **REAR UPPER ARM REMOVAL NOTE**

- 1. Remove the rear lateral link installation bolts.
- 2. Loosen the rear upper arm installation bolts.
- 3. Support the rear crossmember and differential component using a mission jack.



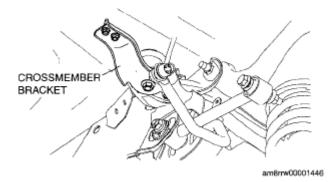
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#### Fig. 24: Supporting Rear Crossmember And Differential

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#### Courtesy of MAZDA MOTORS CORP.

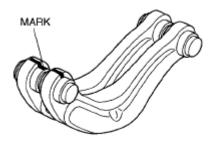
- 4. Remove the crossmember bracket.
- 5. Loosen the rear crossmember installation nut, and lower the crossmember approx. 50 mm {2.0 in}.
- 6. Remove the rear upper arm.



#### **Fig. 25: Identifying Crossmember Bracket Nut** Courtesy of MAZDA MOTORS CORP.

#### **REAR UPPER ARM INSTALLATION NOTE**

1. Place the new rear upper arm together with the removed rear upper arm and place an alignment mark on the new rear upper arm.



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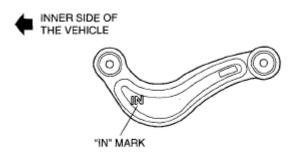
#### **Fig. 26: Identifying Alignment Mark On Rear Upper Arm** Courtesy of MAZDA MOTORS CORP.

- 2. Point the 'IN' mark towards the inside of the vehicle, align the rear upper arm and rear crossmember alignment marks, and install the rear upper arm.
- 3. Tighten the rear upper arm inner side bolt.

#### **Tightening torque**

120-163 N.m {12.3-16.6 kgf.m, 89-120 ft.lbf}

#### 2008 SUSPENSION Rear Suspension - Mazda CX-9



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#### **Fig. 27: Pointing Of 'IN' Mark** Courtesy of MAZDA MOTORS CORP.

4. Install the rear crossmember component.

**Tightening torque** 

Rear crossmember installation nut: 93-131

N.m {9.5-13.3 kgf m, 68.6-96.6 ft.lbf}

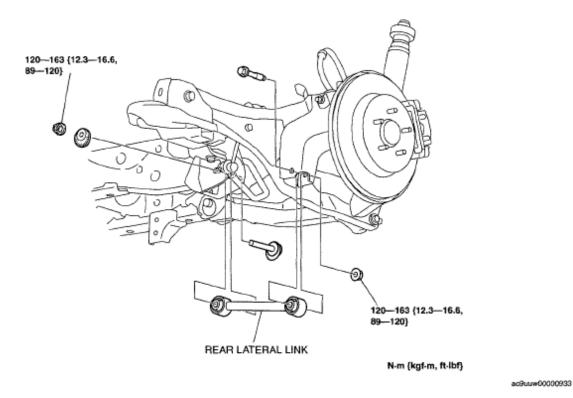
Crossmember bracket installation bolt: 18.6-25.5 N.m {1.90-26.0 kgf.m, 13.8-18.8 ft.lbf}

Crossmember bracket installation nut: 18.6-25.5 N.m {1.90-26.0 kgf.m, 13.8-18.8 ft.lbf}

# **REAR LATERAL LINK REMOVAL/INSTALLATION**

- 1. Mark the adjusting cam bolt and cam plate of the rear lateral link.
- 2. Jack up the rear suspension with unloaded condition.
- 3. Remove the rear lateral link.

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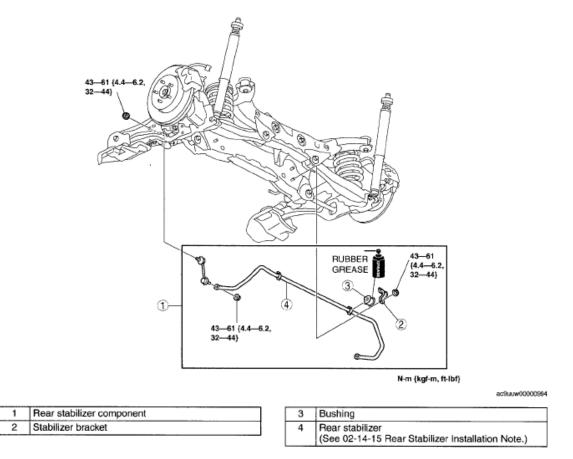
#### **Fig. 28: Identifying Rear Lateral Link Components & Torque Specifications** Courtesy of MAZDA MOTORS CORP.

- 4. Install the rear lateral link by aligning it with the mark placed during removal.
- Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [2WD].) (See <u>REAR WHEEL ALIGNMENT [AWD]</u>.)

# REAR STABILIZER REMOVAL/INSTALLATION [2WD]

- 1. Remove in the order indicated in the table.
- 2. Install in the reverse order of removal.

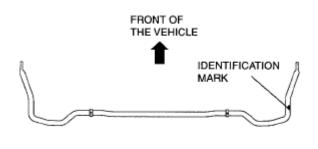
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# Fig. 29: Identifying Rear Stabilizer Components & Torque Specifications - 2WD Courtesy of MAZDA MOTORS CORP.

#### **REAR STABILIZER INSTALLATION NOTE**

1. Install the rear stabilizer so that the identification mark faces the right side of the vehicle.



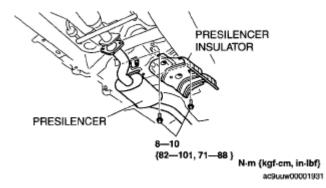
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**Fig. 30: Identifying Rear Stabilizer Identification Mark** Courtesy of MAZDA MOTORS CORP.

### **REAR STABILIZER REMOVAL/INSTALLATION [AWD]**

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- 1. Remove the presilencer. (See EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7] .)
- 2. Remove the presilencer insulator.
- 3. Remove the propeller shaft. (See <u>PROPELLER SHAFT REMOVAL/INSTALLATION</u>.)
- 4. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [AWD]</u>.)
- 5. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 6. Remove in the order indicated in the table.
- 7. Install in the reverse order of removal.



**Fig. 31: Identifying Presilencer Insulator, Presilencer & Torque Specifications Courtesy of MAZDA MOTORS CORP.** 

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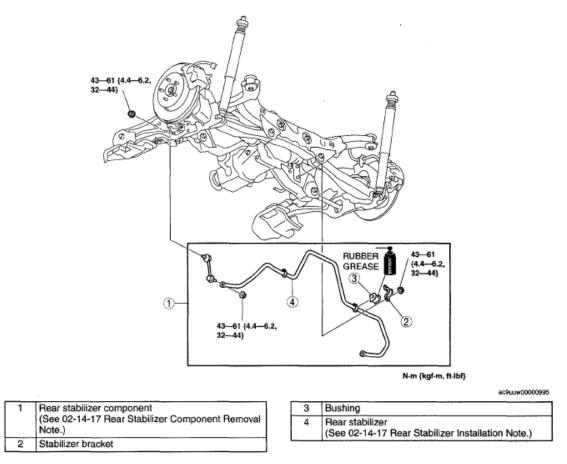
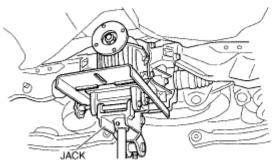


Fig. 32: Identifying Rear Stabilizer Components & Torque Specifications - AWD Courtesy of MAZDA MOTORS CORP.

#### **REAR STABILIZER COMPONENT REMOVAL NOTE**

1. Support the rear differential using a jack.



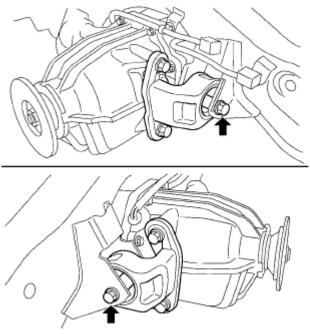
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#### **Fig. 33: Supporting Rear Differential** Courtesy of MAZDA MOTORS CORP.

2. Remove the rear differential mounting bracket (front) installation bolts.

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- 3. Tilt the rear differential towards the front.
- 4. Remove the rear stabilizer from through the gap between the rear differential and rear crossmember.



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#### **Fig. 34: Identifying Rear Differential Mounting Bracket Bolts** Courtesy of MAZDA MOTORS CORP.

#### **REAR STABILIZER INSTALLATION NOTE**

1. Install the rear stabilizer so that the identification mark faces the right side of the vehicle.

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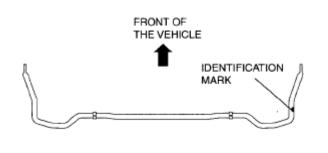


Fig. 35: Identifying Rear Stabilizer Identification Mark Courtesy of MAZDA MOTORS CORP.

# **REAR STABILIZER CONTROL LINK INSPECTION**

1. Remove the stabilizer control link from the vehicle. (See <u>REAR STABILIZER</u> <u>REMOVAL/INSTALLATION [2WD]</u>.) (See <u>REAR STABILIZER REMOVAL/INSTALLATION</u>

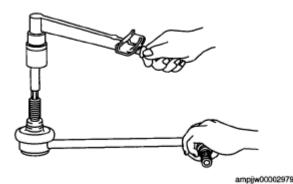
#### 2008 SUSPENSION Rear Suspension - Mazda CX-9

#### [AWD].)

- 2. Inspect for bending and damage.
- 3. Measure the ball joint starting torque.
  - 1. Rock the ball joint stud side to side 10 times.
  - 2. Rotate the ball joint stud 10 times.
  - 3. Measure the starting torque using a suitable Allen socket and a torque wrench.

#### Rear stabilizer control link ball joint starting torque 0.2-2.0 N.m {3-20 kgf.cm, 2-17 in.lbf}

• If not as specified, replace the rear stabilizer control link.

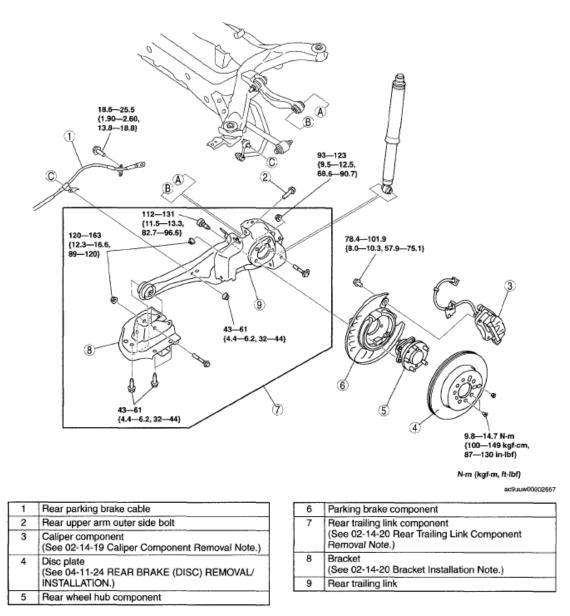


**Fig. 36: Measuring Ball Joint Starting Torque Courtesy of MAZDA MOTORS CORP.** 

# **REAR TRAILING LINK REMOVAL/INSTALLATION [2WD]**

- CAUTION: Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.
- 1. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [2WD]</u>.)
- 2. Remove the rear lateral link. (See **<u>REAR LATERAL LINK REMOVAL/INSTALLATION</u>.)**
- 3. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 4. Remove the rear lower arm. (See <u>REAR LOWER ARM REMOVAL/INSTALLATION</u>.)
- 5. Remove in the order indicated in the table.
- 6. Install in the reverse order of removal.
- Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [2WD].)

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# Fig. 37: Identifying Rear Trailing Link Components & Torque Specifications - 2WD Courtesy of MAZDA MOTORS CORP.

#### CALIPER COMPONENT REMOVAL NOTE

1. Remove the caliper component and suspend it with a cable in a location out of the way.

#### REAR TRAILING LINK COMPONENT REMOVAL NOTE

- 1. Support the rear trailing link using a jack.
- 2. Remove the rear trailing link.

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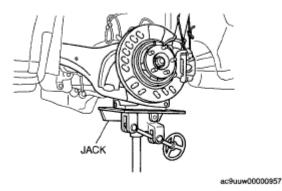
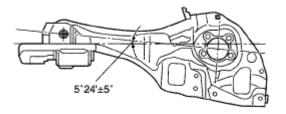


Fig. 38: Supporting Rear Trailing Link Courtesy of MAZDA MOTORS CORP.

#### **BRACKET INSTALLATION NOTE**

1. Install the bracket so that its angle as opposed to the rear trailing link is as shown in the figure.



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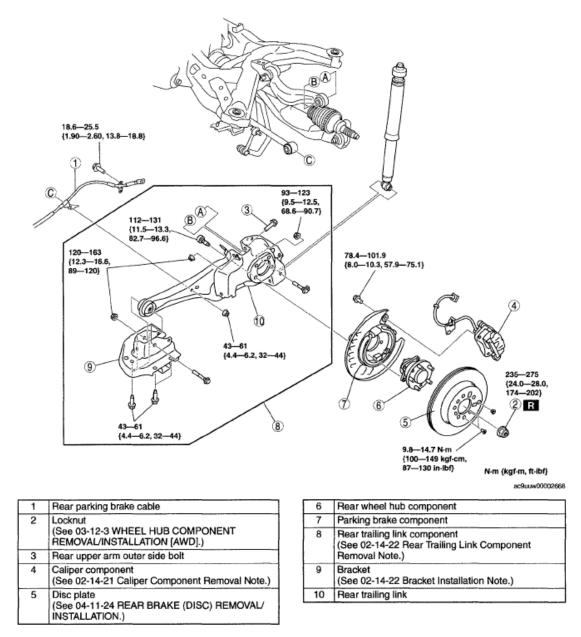
**Fig. 39: Identifying Bracket Angle** Courtesy of MAZDA MOTORS CORP.

# **REAR TRAILING LINK REMOVAL/INSTALLATION [AWD]**

- CAUTION: Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.
- 1. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [AWD]</u>.)
- 2. Remove the rear lateral link. (See <u>REAR LATERAL LINK REMOVAL/INSTALLATION</u>.)
- 3. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 4. Remove the rear lower arm. (See <u>REAR LOWER ARM REMOVAL/INSTALLATION</u>.)
- 5. Remove in the order indicated in the table.

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- 6. Install in the reverse order of removal.
- Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [<u>AWD</u>].)



# Fig. 40: Identifying Rear Trailing Link Components & Torque Specifications - AWD Courtesy of MAZDA MOTORS CORP.

#### CALIPER COMPONENT REMOVAL NOTE

1. Remove the caliper component and suspend it with a cable in a location out of the way.

#### **REAR TRAILING LINK COMPONENT REMOVAL NOTE**

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1. Support the rear trailing link using a jack.

# • Removing the trailing link is dangerous. The trailing link could fall and cause serious injury or death. Verify that the jack securely supports the trailing link.

- 2. Separate the rear drive shaft (rear axle side) from the wheel hub.
- 3. Remove the rear trailing link.

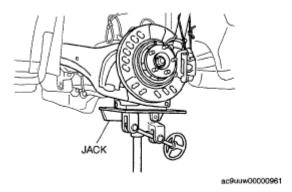
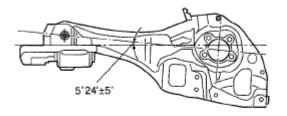


Fig. 41: Supporting Rear Trailing Link Courtesy of MAZDA MOTORS CORP.

#### **BRACKET INSTALLATION NOTE**

1. Install the bracket so that its angle as opposed to the rear trailing link is as shown in the figure.



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**Fig. 42: Identifying Bracket Angle** Courtesy of MAZDA MOTORS CORP.

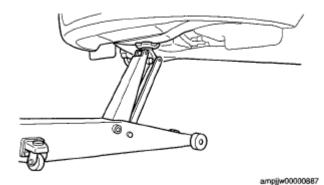
### **REAR CROSSMEMBER REMOVAL/INSTALLATION [2WD]**

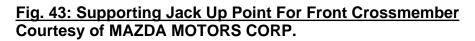
CAUTION: • Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it

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to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.

- NOTE:
- The rear upper arm inner bolt cannot be tightened completely with the rear upper arm installed to the vehicle due to the narrow operation space. Therefore, mark the position before removing the rear upper arm, align the rear crossmember and rear upper arm markings when installing the rear upper arm, and tighten the rear upper arm inner bolt completety before installing the rear crossmember component to the vehicle.
- 1. Support the jack up point for the front crossmember using a garage jack.
  - CAUTION: Perform the work using a garage jack. When jacking up the rear suspension with unloaded condition, to prevent bending the front of the vehicle, support the jack up point for the front crossmember using a garage jack.





2. Jack up the rear suspension with unloaded condition.

NOTE: 

 Jacking up the rear suspension with unloaded condition will lighten the force on the bushing and make it easier to perform the procedure.

- 3. Mark the rear upper arm and rear crossmember shown in the figure.
- 4. Remove the presilencer. (See **EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7]**.)
- 5. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [2WD]</u>.)
- 6. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 7. Remove in the order indicated in the table.
- 8. Install in the reverse order of removal.

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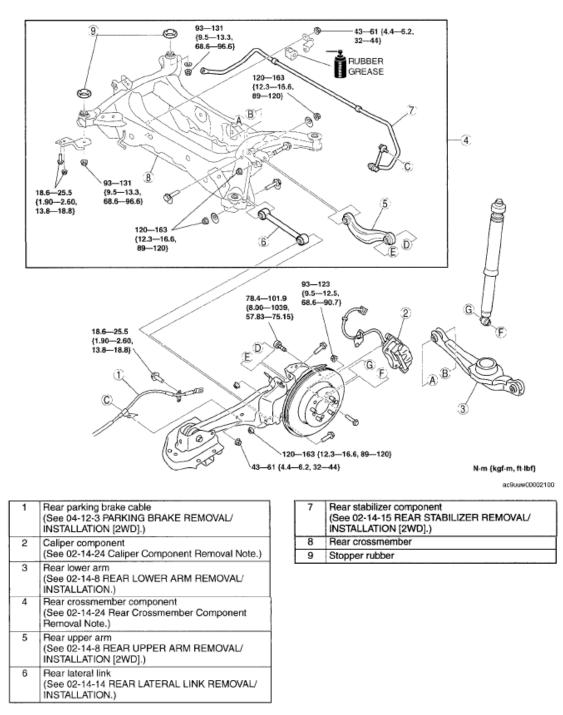
9. Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [2WD] .)



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**Fig. 44: Marking Rear Upper Arm And Rear Crossmember** Courtesy of MAZDA MOTORS CORP.

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# Fig. 45: Identifying Rear Wheel Alignment Components & Torque Specifications - 2WD Courtesy of MAZDA MOTORS CORP.

#### CALIPER COMPONENT REMOVAL NOTE

1. Remove the rear brake caliper component, and suspend it with a cable in a location out of the way.

#### REAR CROSSMEMBER COMPONENT REMOVAL NOTE

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# • Removing the crossmember is dangerous. The crossmember component could fall and cause serious injury or death. Verify that the mission jack securely supports the crossmember component.

- 1. Support the crossmember component using a mission jack and remove the installation nuts.
- 2. Remove the rear crossmember component.

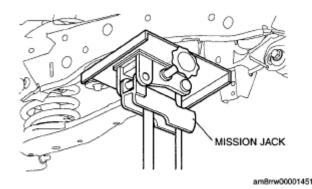


Fig. 46: Supporting Crossmember Courtesy of MAZDA MOTORS CORP.

### **REAR CROSSMEMBER REMOVAL/INSTALLATION [AWD]**

- CAUTION: Performing the following procedures without first removing the ABS wheel-speed sensor may possibly cause an open circuit in the harness if it is pulled by mistake. Before performing the following procedures, remove the ABS wheel-speed sensor (axle side) and fix it to an appropriate place where the sensor will not be pulled by mistake while servicing the vehicle.
- NOTE:
  The rear upper arm inner bolt cannot be tightened completely with the rear upper arm installed to the vehicle due to the narrow operation space. Therefore, mark the position before removing the rear upper arm, align the rear crossmember and rear upper arm markings when installing the rear upper arm, and tighten the rear upper arm inner bolt completely before installing the rear crossmember component to the vehicle.
  - 1. Support the jack up point for the front crossmember using a garage jack.
    - Perform the work using a garage jack. When jacking up the rear suspension with unloaded condition, to prevent bending the front of the vehicle, support the jack up point for the front crossmember using a garage jack.

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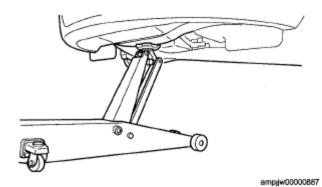


Fig. 47: Supporting Jack Up Point For Front Crossmember Courtesy of MAZDA MOTORS CORP.

2. Jack up the rear suspension with unloaded condition.

# NOTE: Jacking up the rear suspension with unloaded condition will lighten the force on the bushing and make it easier to perform the procedure.

- 3. Mark the rear upper arm and rear crossmember shown in the figure.
- 4. Remove the presilencer. (See **EXHAUST SYSTEM REMOVAL/INSTALLATION [MZI-3.7]**.)

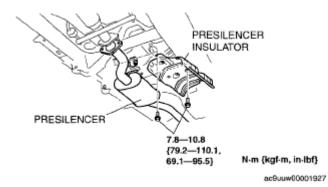


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#### **Fig. 48: Marking Rear Upper Arm And Rear Crossmember** Courtesy of MAZDA MOTORS CORP.

- 5. Remove the presilencer insulator.
- 6. Remove the propeller shaft. (See <u>PROPELLER SHAFT REMOVAL/INSTALLATION</u>.)
- 7. Remove the rear ABS wheel-speed sensor. (See <u>REAR ABS WHEEL-SPEED SENSOR</u> <u>REMOVAL/INSTALLATION [AWD]</u>.)
- 8. Remove the rear coil spring. (See <u>REAR COIL SPRING REMOVAL/INSTALLATION</u>.)
- 9. Remove in the order indicated in the table.
- 10. Install in the reverse order of removal.

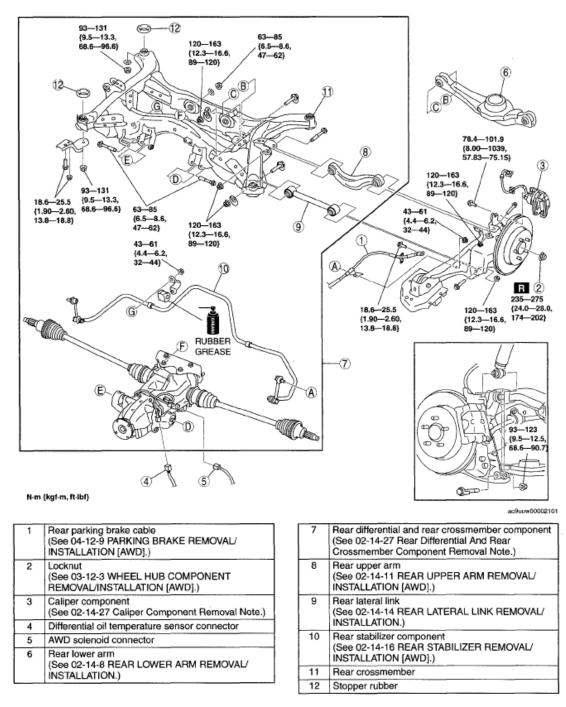
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#### **Fig. 49: Identifying Presilencer Insulator And Presilencer** Courtesy of MAZDA MOTORS CORP.

11. Inspect for rear wheel alignment, and adjust it as necessary. (See <u>REAR WHEEL ALIGNMENT</u> [<u>AWD]</u>.)

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#### **Fig. 50: Identifying Rear Wheel Alignment Components & Torque Specifications - AWD** Courtesy of MAZDA MOTORS CORP.

#### CALIPER COMPONENT REMOVAL NOTE

1. Remove the rear brake caliper component, and suspend it with a cable in a location out of the way.

#### REAR DIFFERENTIAL AND REAR CROSSMEMBER COMPONENT REMOVAL NOTE

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# • Removing the crossmember is dangerous. The crossmember component could fall and cause serious injury or death. Verify that the mission jack securely supports the crossmember component.

- 1. Support the crossmember component using a mission jack and remove the installation nuts.
- 2. Remove the rear crossmember component.

