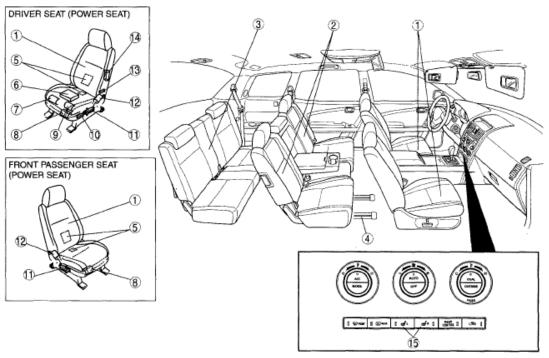
2008 BODY & ACCESSORIES Seats - Mazda CX-9

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Seats - Mazda CX-9

SEAT LOCATION INDEX



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Front seat (See 09-13-3 FRONT SEAT REMOVAL/ INSTALLATION.) (See 09-13-3 FRONT SEAT DISASSEMBLY/ ASSEMBLY.)
Second-row seat (See 09-13-19 SECOND-ROW SEAT REMOVAL/ INSTALLATION.) (See 09-13-20 SECOND-ROW SEAT DISASSEMBLY/ASSEMBLY.)
Third-row seat (See 09-13-22 THIRD-ROW SEAT REMOVAL/ INSTALLATION.) (See 09-13-23 THIRD-ROW SEAT DISASSEMBLY/ ASSEMBLY.)
Long slider (See 09-13-22 LONG SLIDER REMOVAL/ INSTALLATION.)
Seat warmer unit (See 09-13-18 SEAT WARMER UNIT INSPECTION.)
Position memory control module (See 09-13-14 POSITION MEMORY CONTROL MODULE REMOVAL/INSTALLATION.) (See 09-13-15 POSITION MEMORY CONTROL MODULE INSPECTION.)

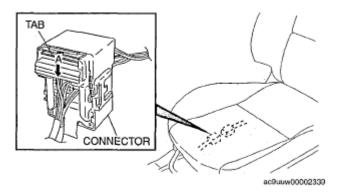
7	Rear tilt motor (See 09-13-10 REAR TILT MOTOR INSPECTION.)
8	Slide motor (See 09-13-10 SLIDE MOTOR INSPECTION.)
9	Front till motor (See 09-13-10 FRONT TILT MOTOR INSPECTION.)
10	Position memory switch (See 09-13-17 POSITION MEMORY SWITCH INSPECTION.)
11	Power seat switch (See 09-13-12 POWER SEAT SWITCH INSPECTION.)
12	Recliner motor (See 09-13-11 RECLINER MOTOR INSPECTION.)
13	Rumbler support switch (See 09-13-11 LUMBAR SUPPORT SWITCH INSPECTION.)
14	Rumbar support motor (See 09-13-11 LUMBAR SUPPORT MOTOR INSPECTION.)
15	Seat warmer switch (See 07-40-23 FRONT CLIMATE CONTROL UNIT REMOVAL/INSTALLATION.) (See 07-40-23 FRONT CLIMATE CONTROL UNIT INSPECTION.)

Fig. 1: Identifying Seat Components Location Courtesy of MAZDA MOTORS CORP.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

FRONT SEAT REMOVAL/INSTALLATION

- Handling the front seat (with a side air bag) improperly can accidentally deploy the air bag, which may seriously injure you. Read the service warnings and cautions before handling the front seat (with a side air bag). (See <u>AIR BAG SYSTEM SERVICE</u> <u>WARNINGS</u>.) (See <u>AIR BAG SYSTEM SERVICE CAUTIONS</u>.)
- 1. Turn the ignition switch to the LOCK position.
- 2. Disconnect the negative battery cable and wait 1 min or more.
- 3. Press connector tab A in the direction of the arrow.



<u>Fig. 2: Pressing Connector Tab</u> Courtesy of MAZDA MOTORS CORP.

4. Pull out the connector lock in the direction of the arrow and disconnect the connector.

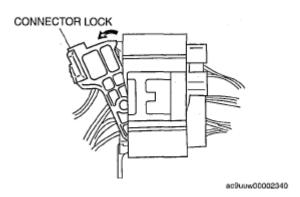


Fig. 3: Pulling Out Connector Lock Courtesy of MAZDA MOTORS CORP.

- 5. Remove in the order indicated in the table.
- 6. Install in the reverse order of removal.

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1	Bolt
2	Connector
3	Front seat

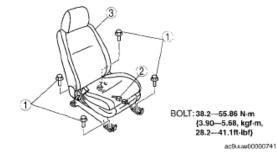


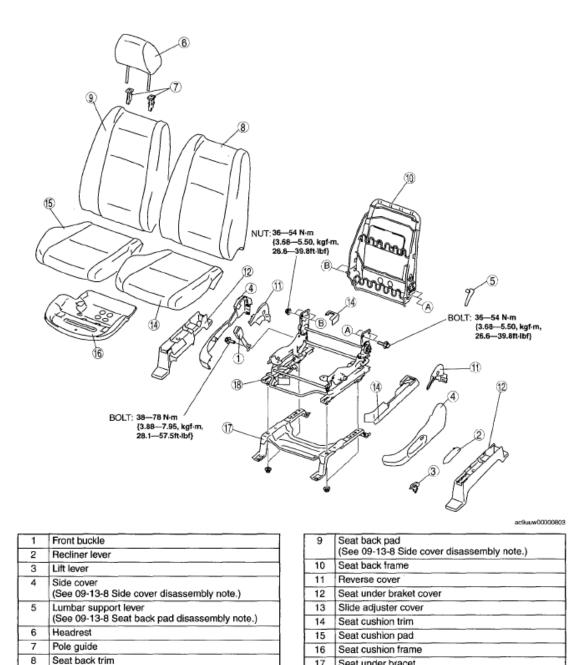
Fig. 4: Identifying Front Seat Connector & Torque Specifications Courtesy of MAZDA MOTORS CORP.

FRONT SEAT DISASSEMBLY/ASSEMBLY

- Handling the front seat (with a side air bag) improperly can accidentally deploy the air bag, which may seriously injure you. Read the service warnings and cautions before handling the front seat (with a side air bag). (See <u>AIR BAG SYSTEM SERVICE</u> <u>WARNINGS</u>.) (See <u>AIR BAG SYSTEM SERVICE CAUTIONS</u>.)
- If any of the following work is performed, perform the seat weight sensor calibration using the M-MDS. (See <u>SEAT WEIGHT SENSOR</u> <u>CALIBRATION</u>.)
 - o Replacement with a new seat weight sensor
 - Replacement with a new seat weight sensor control module
 - Replacement with new passenger-side seat parts
 - o Disassembly of the passenger-side seat
 - If any of the following work is performed, perform the seat weight sensor inspection using the M-MDS. (See <u>SEAT WEIGHT SENSOR</u> <u>INSPECTION</u>.)
 - Removal of the passenger-side seat
 - Loosening and retightening of passenger's seat fixing bolts
- 1. Disconnect the negative battery cable and wait for more than 1 minute.
- 2. Remove the side air bag module. (See SIDE AIR BAG MODULE REMOVAL/INSTALLATION .)
- 3. Disassemble in the order indicated in the table.
- 4. Assemble in the reverse order of disassembly.

DRIVER SEAT (MANUAL SEAT)

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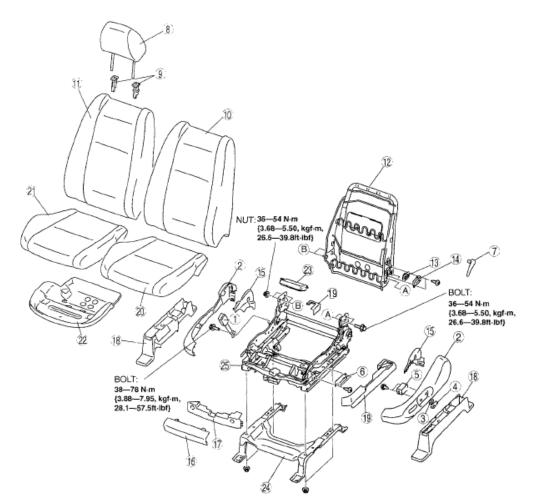


17 Seat under bracet 18 Slide adjuster

Fig. 5: Exploded View Of Front Seat - Driver Seat (Manual Seat) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

DRIVER SEAT (POWER SEAT)

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1	Front buckle Side cover	13	Lumber support switch cover (vehicles with power lumber support seat)				
-	(See 09-13-8 Side cover disassembly note.)	14	Lumber support switch (vehicles with power lumber				
3	Recliner switch knob		support seat)				
4	Slider and lifter switch knob	15	Reverse cover				
5	Power seat switch	16	Front cover No.1				
6	Memory switch (vehicles with position memory seat)	17	Front cover No.2				
7	Lumbar support lever (vehicles without power	18	Seat under braket cover				
	lumber support seat)		Slide adjuster cover				
	(See 09-13-8 Seat back pad disassembly note.)	20	Seat cushion trim				
8	Headrest	21	Seat cushion pad				
9	Pole guide	22	Seat cushion frame				
10	Seat back trim	23	Position memory control module (vehicles with				
11	Seat back pad		position memory seat)				
	(See 09-13-8 Side cover disassembly note.)	24	Seat under braket				
12	Seat back frame	25	Slide adjuster				

Fig. 6: Exploded View Of Front Seat - Driver Seat (Power Seat) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

PASSENGER SEAT (MANUAL SEAT)

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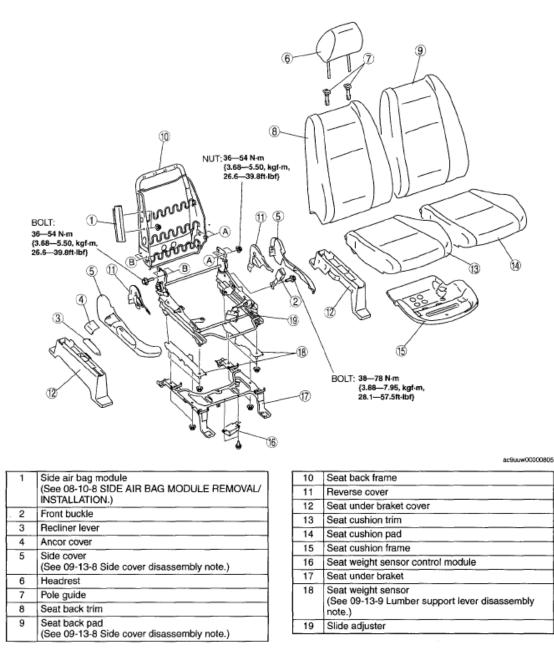


Fig. 7: Exploded View Of Front Seat - Passenger Seat (Manual Seat) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

PASSENGER SEAT (POWER SEAT)

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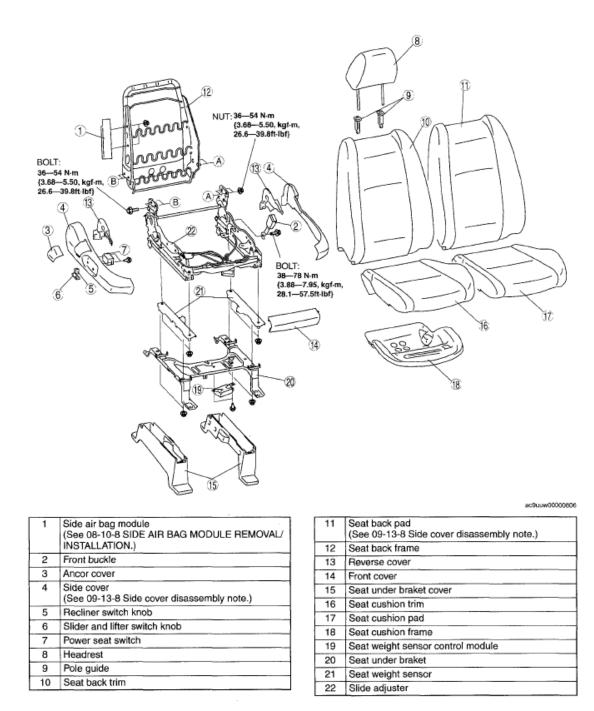
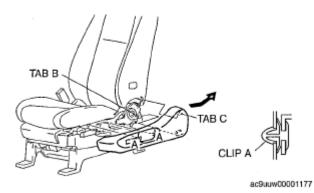


Fig. 8: Exploded View Of Front Seat - Passenger Seat (Power Seat) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

SIDE COVER DISASSEMBLY NOTE

- 1. Pull the side cover outward and remove clip A.
- 2. Pull the side cover rearward and up at an angle, and remove tabs B and C.

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<u>Fig. 9: Pulling Side Cover</u> Courtesy of MAZDA MOTORS CORP.

SEAT BACK PAD DISASSEMBLY NOTE

- 1. Remove the headrest.
- 2. Slide hook A upward and remove it from hook B.
- 3. Open the fastener.

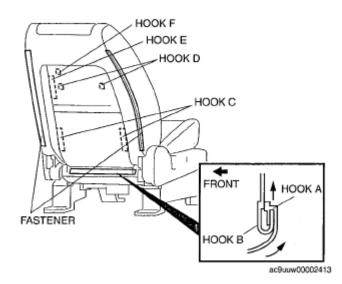
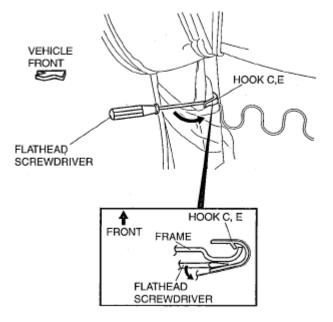


Fig. 10: Identifying Fastener And Hook Courtesy of MAZDA MOTORS CORP.

- 4. Insert a flathead screwdriver between hook C and the frame.
- 5. Pull the flathead screwdriver in the direction of the arrow as shown in the figure.
- 6. Remove the hook C.
- 7. Remove the hook D.
- 8. Remove the hook E.

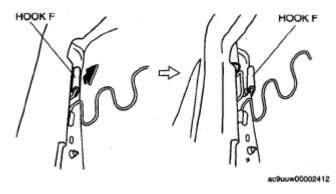
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Fig. 11: Inserting Flathead Screwdriver Between Hook And Frame Courtesy of MAZDA MOTORS CORP.

- 9. Remove the hook F.
- 10. Remove the pole guide.
- 11. Remove the C ring
- 12. Remove the seat back trim.
- 13. Remove the seat back pad.

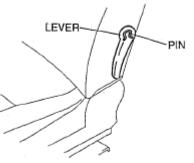


<u>Fig. 12: Removing Hook</u> Courtesy of MAZDA MOTORS CORP.

LUMBER SUPPORT LEVER DISASSEMBLY NOTE

1. Remove the pin from the lumber support lever installation part with rag.

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Fig. 13: Identifying Lumber Support Lever & Pin Courtesy of MAZDA MOTORS CORP.

SEAT WEIGHT SENSOR INSTALLATION NOTE

- 1. Install the seat weight sensor to the slide adjusters and temporarily tighten the four nuts.
- 2. Tighten nuts A (both right and left) at the same time to the specified tightening torque.
- 3. Tighten nuts B (both right and left) at the same time to the specified tightening torque.
- 4. Install the seat under bracket to the seat weight sensor and temporarily tighten the four nuts.
- 5. Tighten nuts C (both right and left) at the same time to the specified tightening torque.
- 6. Tighten nuts D (both right and left) at the same time to the specified tightening torque.

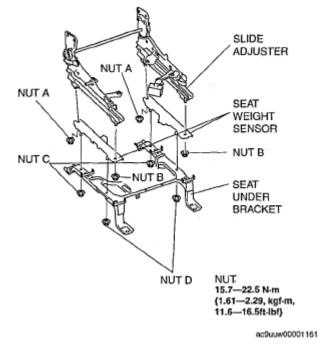


Fig. 14: Identifying Seat Under Bracket, Seat Weight Sensor & Torque Specifications Courtesy of MAZDA MOTORS CORP.

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FRONT TILT MOTOR INSPECTION

- 1. Disconnect the front tilt motor connector.
- 2. Apply battery positive voltage to the front tilt motor terminals and inspect the front tilt motor operation
 - If not as specified, replace the slide adjuster.

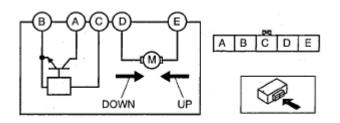
MOTOR OPERATION							
Motor operation	Connection						
Motor operation	B +	GND					
Up	Е	D					
Down	D	Е					

MOTOR OPERATION

- 3. Connect the front tilt motor connector.
- 4. Measure the front tilt motor terminal A waveform during motor operation using the oscilloscope.

VOLTAGE SPECIFICATIONConditionVoltage (V)High output4.8 or moreLow output1.0 or less

• If not as specified, replace the slide adjuster.



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Fig. 15: Front Tilt Motor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

REAR TILT MOTOR INSPECTION

- 1. Disconnect the rear tilt motor connector.
- 2. Apply battery positive voltage to the rear tilt motor terminals and inspect the rear tilt motor operation
 - If not as specified, replace the slide adjuster.

MOTOR OPERATION

Motor operation	Connection			
	B +	GND		

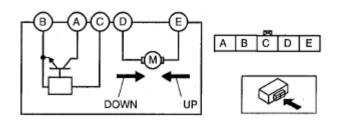
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Up	E	D
Down	D	Е

- 3. Connect the rear tilt motor connector.
- 4. Measure the rear tilt motor terminal A waveform during motor operation using the oscilloscope.

VOLTAGE SPECIFICATIONConditionVoltage (V)High output4.8 or moreLow output1.0 or less

• If not as specified, replace the slide adjuster.



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Fig. 16: Rear Tilt Motor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

SLIDE MOTOR INSPECTION

- 1. Disconnect the slid motor connector.
- 2. Apply battery positive voltage to the slide motor terminals and inspect the slide motor operation
 - If not as specified, replace the slide adjuster.

MOTOR OPERATION

Motor operation Forward	Con	nection
willow operation	B +	GND
Forward	2B	2A
Backward	2A	2B

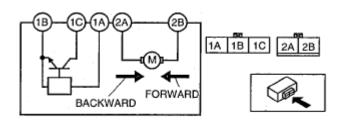
- 3. Connect the slide motor connector.
- 4. Measure the slide motor terminal 1C waveform during motor operation using the oscilloscope.

VOLTAGE SPECIFICATIONConditionVoltage (V)High output4.8 or more

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Low output 1.0 or less

• If not as specified, replace the slide adjuster.



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Fig. 17: Slide Motor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

RECLINER MOTOR INSPECTION

- 1. Disconnect the recliner motor connector.
- 2. Apply battery positive voltage to the recliner motor terminals and inspect the recliner motor operation
 - If not as specified, replace the slide adjuster.

MOTOR OPERATION

Motor operation	Connection		
Motor operation	B +	GND	
Forward	Е	А	
Backward	Α	Е	

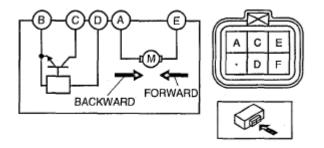
- 3. Connect the recliner motor connector.
- 4. Measure the recliner motor terminal C waveform during motor operation using the oscilloscope.

VOLTAGE SPECIFICATION Condition Voltage (V)

High output4.8 or moreLow output1.0 or less

• If not as specified, replace the slide adjuster.

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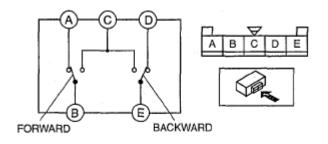
Fig. 18: Recliner Motor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

LUMBAR SUPPORT SWITCH INSPECTION

- 1. Disconnect the lumbar support switch connector.
- 2. Inspect for continuity between the lumbar support switch connector terminals.
 - If not as specified, replace the lumbar support switch.

		0	-O : Coi	ntinuity		
Terminal A B C D E O						
Α	в	C	D	E		
	0	-0	<u> </u>			
0	0		Õ—	-0		
0		0-		0		
	A 0	A B 00 00	Termi			

Fig. 19: Lumbar Support Switch Continuity Chart Courtesy of MAZDA MOTORS CORP.



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Fig. 20: Lumbar Support Switch - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

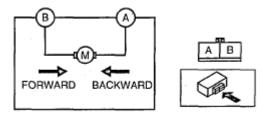
LUMBAR SUPPORT MOTOR INSPECTION

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- 1. Disconnect the lumbar support motor connector.
- 2. Connect battery positive voltage to lumbar support motor terminal A or B, then verify that the lumbar support motor operate as shown in the table.
 - If the lumbar support motor does not operate as indicated in the table, replace the Seat back frame.

MOTOR OPERATION

Motor operation	Connection				
Motor operation	B +	GND			
Forward	В	А			
Backward	A	В			



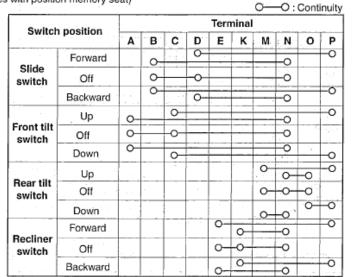
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Fig. 21: Lumbar Support Motor - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

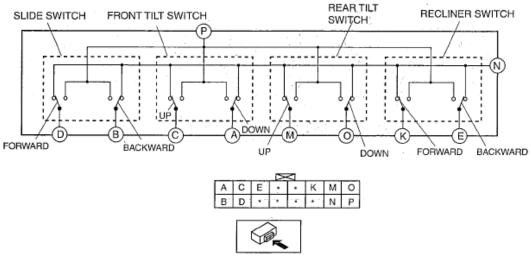
POWER SEAT SWITCH INSPECTION

- 1. Disconnect the power seat switch connector.
- 2. Inspect for continuity between the power seat switch connector terminals.
 - If not as specified, replace the power seat switch.

2008 BODY & ACCESSORIES Seats - Mazda CX-9



Driver Seat (vehicles with position memory seat)



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Fig. 22: Power Seat Switch (Driver Seat) - Circuit Diagram (Vehicles With Position Memory Seat)

Courtesy of MAZDA MOTORS CORP.

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Driver Seat (vehicles without position memory seat)

		.,	,					0-	-0:	Cont	nuit
Switch	position	Terminal									
•	peenden	A	в	С	D	Ε	ĸ	М	Ν	0	Р
	Forward		0-		0-				0		-0
Slide	Off		0-		-0-				0		
	Backward		0-		0		_		-0		-0
	Up	0-		6					-0		-0
Front tilt switch	Off	0-		-0-					-0		
	Down	0		0-					-0		-0
	Up							0-	0-	-0	-0
Rear tilt switch	Off							0	-0-		-0
	Down						1.1	0-	-0	0-	-0
Recliner switch	Forward			-		0-	0-		-0		-0
	Off					0-	-0-		-0		
	Backward					0-	0		-0		-0

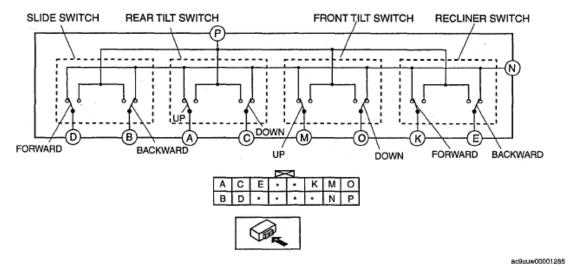
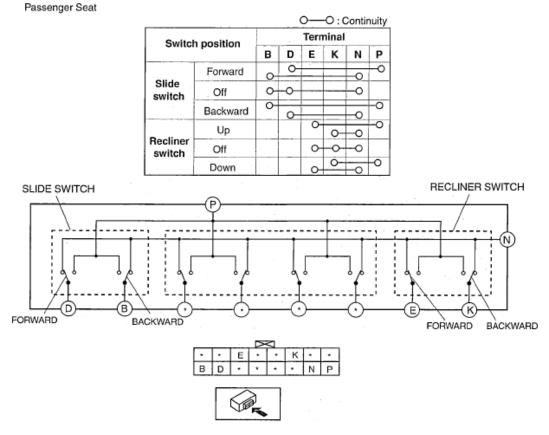


Fig. 23: Power Seat Switch (Driver Seat) - Circuit Diagram (Vehicles Without Position <u>Memory Seat)</u>

Courtesy of MAZDA MOTORS CORP.

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Fig. 24: Power Seat Switch (Passenger Seat) - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

POSITION MEMORY CONTROL MODULE REMOVAL/INSTALLATION

- 1. Operate the power seat switch and move the seat cushion forward and upward.
- 2. Turn the ignition switch to the LOCK position.
- 3. Disconnect the negative battery cable and wait 1 min or more.
- 4. Remove the driver-side front seat. (See **FRONT SEAT REMOVAL/INSTALLATION**.)
- 5. Remove in the order indicated in the table.
- 6. Install in the reverse order of removal.

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1	Connector
2	Screw
3	Position memory control module

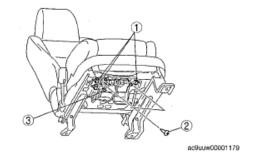
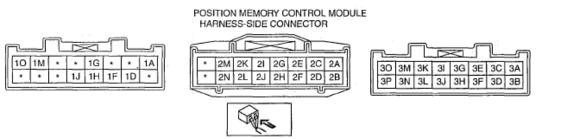


Fig. 25: Identifying Position Memory Control Module And Connector Courtesy of MAZDA MOTORS CORP.

POSITION MEMORY CONTROL MODULE INSPECTION

- 1. Measure the voltage at each terminal is as indicated in the Terminal Voltage Tables.
 - If the voltage is not as specified in the Terminal Voltage Table (Reference), inspect the parts under "Inspection item(s)" and related wiring harnesses.
- 2. If the system does not work properly even though the inspection items or related wiring harnesses do not have any malfunction, replace the position memory control module.

TERMINAL VOLTAGE TABLE (REFERENCE)



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Fig. 26: Identifying Position Memory Control Module Connector Terminal Courtesy of MAZDA MOTORS CORP.

VOLTAGE SPECIFICATION

Terminal	Signal name	Connected to	Measured condition	Voltage (V)	Inspection item(s)
1A	Keyless entry signal	ВСМ	Because this terminal is for communication, good/no good judgment by terminal voltage is not possible.		BCMRelated wiring harness
	Vehicle speed input	Instrument	Measure the waveform while driving using the oscilloscope.	High output: B+ Low output: 1.0 or less	 Instrument cluster Related wiring harness

1F	Door open/closed	Door switch (Driver side)	Driver-side door open: Inspective continuity to ground. B+ Driver-side door closed: Inspective continuity to ground. 1.0 or	pect for	 Door switch (Driver side) Related wiring harness 	
10	IC1	Instrument cluster 10 A	Ignition switch is at ON	B+	Instrument cluster 10 A fuse	
1G	IG1	fuse	Ignition switch is at LOCK or ACC position	1.0 or less	 Related wiring harness 	
1H	Signal GND	Body ground	Under any condition	1.0 or less	Related wiring harness	
1J	Power GND	Body ground	Under any condition	1.0 or less	Related wiring harness	
1M	Power supply	ROOM 15 A fuse	Under any condition	B+	 ROOM 15 A fuse Related wiring harness 	
10	Power supply	P/SEAT 40 A fuse	Under any condition	B+	 P/SEAT 40 A fuse Related wiring harness 	
2A	Slide switch input (forward)	Power seat switch	Press the slide switch to forward	1.0 or less	Power seat switch	
	input (for ward)		Other	5.0	Related wiring harness	
2B	Slide switch input	Power seat switch	Press the slide switch to backward	1.0 or less	• Power seat switch	
	(backward)	5 W I U II	Other	5.0	Related wiring harness	
2C	Front tilt switch		Press the front tilt switch to up	1.0 or less	• Power seat switch	
	input (up)	switch	Other	5.0	Related wiring harness	
2D	Front tilt switch		Press the front tilt switch to down	1.0 or less	• Power seat switch	
	input (down)	switch	Other	5.0	Related wiring harness	
2E	Rear tilt switch	Power seat switch	Press the rear tilt switch to up	1.0 or less	• Power seat switch	
	input (up)	5 WIICH	Other	5.0	Related wiring harness	

2F	Rear tilt switch input (down)	Power seat switch	Press the rear tilt switch to down Other	1.0 or less 5.0	 Power seat switch Related wiring harness
		Press the recliner switch to forward	1.0 or less	Power seat switch	
	input (101 ward)	Switch	Other	5.0	Related wiring harness
2Н	Recliner switch input	Power seat switch	Press the recliner switch to backward	1.0 or less	• Power seat switch
	(backward)	Switch	Other	5.0	Related wiring harness
21	Signal GND input	Power seat switch	Under any condition	1.0 or less	 Power seat switch Related wiring harness
2J	Signal GND input	Position memory switch	Under any condition	1.0 or less	 Position memory switch Related wiring harness
2K	Set switch input	Position memory	Press the set switch	1.0 or less	 Position memory switch
	-	switch	Other	5.0	• Related wiring harness
21	Memory switch	Position	Press the memory switch 1	1.0 or less	Position memory mitch
2L	1 input	memory switch	Other	5.0	switch Related wiring harness
2М	Memory switch	Position	Press the memory switch 2	1.0 or less	 Position memory switch
2M 2 input memory switch			Other	5.0	Related wiring harness
2N	Memory switch	Position memory	Press the memory switch 3	1.0 or less	 Position memory switch
21,	3 input	switch	Other	5.0	Related wiring harness

3A	Slide motor output (forward)	Slide motor	While slide motor is moving to forward Other	B+	Slide motorRelated wiring harness
3B	Slide motor output	Slide motor	While slide motor is moving to backward	B+	Slide motorRelated wiring
	(backward)		Other	1.0 or less	harness
3C	Front tilt motor output (up)	Front tilt motor	While front tilt motor is moving to up	B+	Front tilt motor
	output (up)		Other	1.0 or less	 Related wiring harness
3D	Front tilt motor output (down)	Front tilt	While front tilt motor is moving to down	B+	• Front tilt motor
		motor	Other	1.0 or less	 Related wiring harness
3E	Rear tilt motor	Rear tilt motor	While rear tilt motor is moving to up	B+	 Rear tilt motor Related wiring
	output (up)		Other	1.0 or less	harness
3F	Rear tilt motor output (down)	Rear tilt motor	While rear tilt motor is moving to down	B+	 Rear tilt motor Related wiring
			Other	1.0 or less	harness
3G	Recliner motor output (forward)	Recliner motor	While recliner motor is moving to forward	B+	Recliner motor
			Other	1.0 or less	 Related wiring harness
3Н	Recliner motor output	Recliner motor	While recliner motor is moving to backward	B+	Recliner motor
	(backward)		Other	1.0 or less	 Related wiring harness
	Slide motor		Slide motor moving	B+	• Slide motor
31	power supply	Slide motor	Slide motor stopped	1.0 or less	 Related wiring harnesses
3J	Slide motor pulse	Slide motor	Measure the waveform while driving motor operation using the oscilloscope.	High output: 4.8 or more Low output: 1.0 or less	 Slide motor Related wiring harnesses
			Slide motor stopped	1.0 or less or 5.0	
			Front tilt motor moving	B+	• Front tilt

2008 BODY & ACCESSORIES Seats - Mazda CX-9

3К	Front tilt motor power supply	Front tilt motor	Front tilt motor stopped	1.0 or less	motor Related wiring harnesses
3L	Front tilt motor pulse	Front tilt motor	Measure the waveform while driving motor operation using the oscilloscope. Front tilt motor stopped	High output: 4.8 or more Low output: 1.0 or less 1.0 or less or 5.0	 Front tilt motor Related wiring harnesses
214	Rear tilt motor	Deen tilt motor	Rear tilt motor moving	B+	• Rear tilt motor
5101	3M Rear tilt motor		Rear tilt motor stopped	1.0 or less	Related wiring harnesses
3N	Rear tilt motor pulse	Rear tilt motor	Measure the waveform while driving motor operation using the oscilloscope. Rear tilt motor stopped	High output: 4.8 or more Low output: 1.0 or less 1.0 or less	 Rear tilt motor Related wiring harnesses
30	Recliner motor	Recliner motor	Recliner motor moving	or 5.0 B+	• Recliner motor
50	power supply	Recimer motor	Recliner motor stopped	1.0 or less	 Related wiring harnesses
3P	Recliner motor pulse	Recliner motor	Measure the waveform while driving motor operation using the oscilloscope. Recliner motor stopped	High output: 4.8 or more Low output: 1.0 or less 1.0 or less or 5.0	 Recliner motor Related wiring harnesses

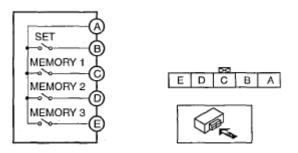
POSITION MEMORY SWITCH INSPECTION

- 1. Disconnect the position memory switch connector.
- 2. Inspect for continuity between the power seat switch connector terminals.
 - If not as specified, replace the position memory switch.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

Switch position		Terminal				
	Α	в	С	D	E	
Set switch on	0-	-0		_		
Memory switch 1 on	0-		-0			
Memory switch 2 on	0-			F0		
Memory switch 3 on	0				-0	
Off				-		

Fig. 27: Position Memory Switch Continuity Chart Courtesy of MAZDA MOTORS CORP.



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Fig. 28: Position Memory Switch - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

SEAT WARMER UNIT INSPECTION

SEAT CUSHION

- 1. Remove the front seat. (See **<u>FRONT SEAT REMOVAL/INSTALLATION</u>**.)
- 2. Remove the seat cushion trim. (See FRONT SEAT DISASSEMBLY/ASSEMBLY.)
- 3. While inspecting for continuity between the connector terminals A and B, use a dryer to warm the thermostat of the seat warmer unit on seat cushion.

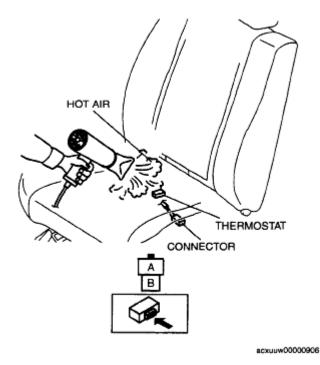


Fig. 29: Checking Thermostat With Air Gun Courtesy of MAZDA MOTORS CORP.

- 4. When the ohmmeter indicates that there is no continuity, turn off the dryer, then use a thermometer to measure the temperature of the thermostat.
- 5. Verify that the temperature is **approx. 43**°C {**109**°F}.

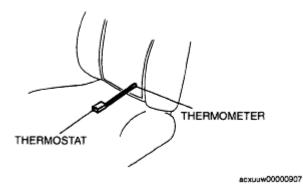


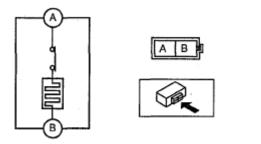
Fig. 30: Identifying Thermostat Connector Courtesy of MAZDA MOTORS CORP.

- 6. Using an ohmmeter, verify that there is continuity between the seat warmer unit connector terminals when temperature drops to **approx. 34**°C **{93**°F**}**.
 - If not as indicated in the table, replace the seat warmer unit.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

o	O : Continui
Terminal	
A	в
0	0

Fig. 31: Thermostat Continuity Chart Courtesy of MAZDA MOTORS CORP.



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Fig. 32: Thermostat - Circuit Diagram Courtesy of MAZDA MOTORS CORP.

SEAT BACK

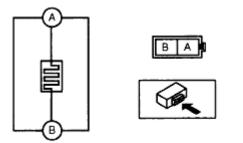
- 1. Remove the front seat. (See **FRONT SEAT REMOVAL/INSTALLATION**.)
- 2. Remove the seat back trim. (See FRONT SEAT DISASSEMBLY/ASSEMBLY.)
- 3. Verify that the continuity between terminals A and B is as indicated in the table.
 - If not as indicated in the table, replace the seat warmer unit.

	0_	O : Continuity	
Test condition	Terminal		
Test condition	Α	В	
Under any condition	o	0	

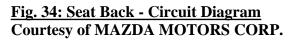
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Fig. 33: Continuity Chart Courtesy of MAZDA MOTORS CORP.

2008 BODY & ACCESSORIES Seats - Mazda CX-9



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SECOND-ROW SEAT REMOVAL/INSTALLATION

1. Remove the covers.

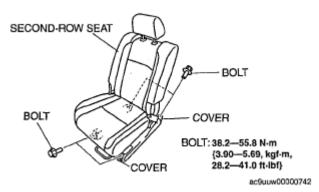


Fig. 35: Identifying Second-Row Seat, Bolt With Cover & Torque Specifications Courtesy of MAZDA MOTORS CORP.

- 2. Remove the bolts, then remove the second-row seat.
- 3. Install in the reverse order of removal.

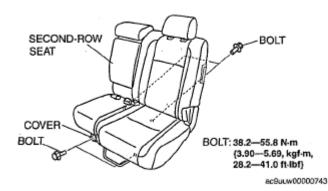


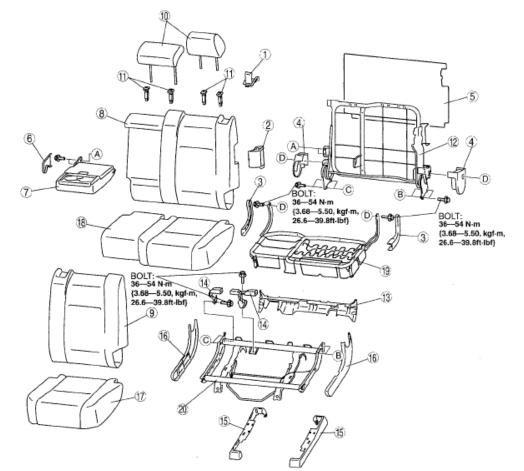
Fig. 36: Identifying Second-Row Seat, Bolt With Cover & Torque Specifications Courtesy of MAZDA MOTORS CORP.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

SECOND-ROW SEAT DISASSEMBLY/ASSEMBLY

LH

- 1. Disassemble in the order indicated in the table.
- 2. Assemble in the reverse order of disassembly.



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1	Recliner lever	11	Pole guide
2	Lift lever	12	Seat back frame
3	Hinge cover	13	Seat under bracket cover
4	Knuckle upper cover	14	Second-row buckle
5	Seat back board	15	Slide adjuster cover
6	Armrest bracket	16	Side cover
7	Armrest	17	Seat cushion trim
8	Seat back trim	18	Seat cushion pad
9	Seat back pad	19	Seat cushion frame
10	Headrest	20	Slide adjuster

Fig. 37: Exploded View Of Second-Row Seat (LH) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

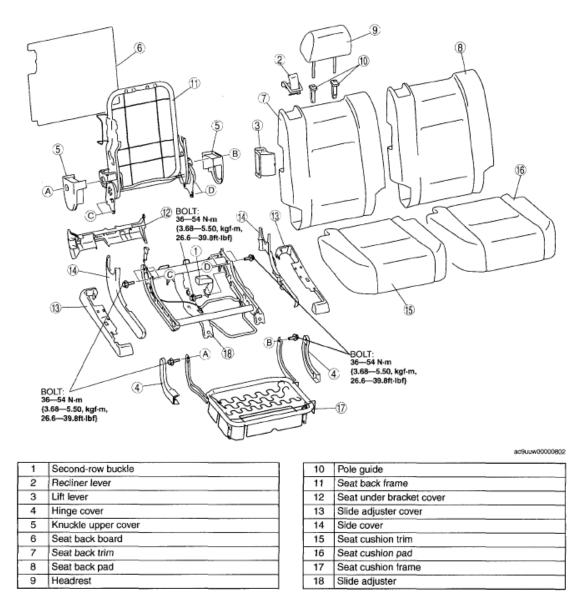
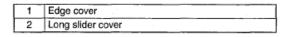


Fig. 38: Exploded View Of Second-Row Seat (RH) & Torque Specifications Courtesy of MAZDA MOTORS CORP.

LONG SLIDER REMOVAL/INSTALLATION

- 1. Disconnect the negative battery cable.
- 2. Remove the second-row seat. (See **SECOND-ROW SEAT REMOVAL/INSTALLATION**.)
- 3. Remove in the order indicated in the table.

2008 BODY & ACCESSORIES Seats - Mazda CX-9



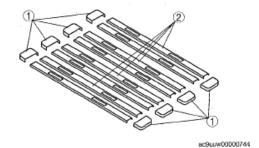
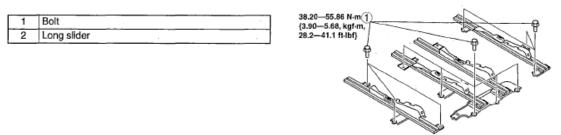


Fig. 39: Identifying Edge Cover And Long Slider Cover Courtesy of MAZDA MOTORS CORP.

- 4. Remove the following parts:
 - 1. Trunk box (See TRUNK BOX REMOVAL/INSTALLATION .)
 - 2. Seat side box (See **SEAT SIDE BOX REMOVAL/INSTALLATION**.)
 - 3. Trunk end trim (See TRUNK END TRIM REMOVAL/INSTALLATION .)
 - 4. Third-row seat (See THIRD-ROW SEAT REMOVAL/INSTALLATION.)
 - 5. Rear scuff plate inner (See <u>REAR SCUFF PLATE REMOVAL/INSTALLATION</u>.)
 - 6. Third-row seat belt lower anchor installation bolt (See <u>THIRD-ROW SEAT BELT</u> <u>REMOVAL/INSTALLATION</u>.)
 - 7. Trunk side trim (See TRUNK SIDE TRIM REMOVAL/INSTALLATION .)
- 5. Set the floor covering out of the way.
- 6. Remove in the order indicated in the table.



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Fig. 40: Identifying Long Slider, Bolt & Torque Specifications Courtesy of MAZDA MOTORS CORP.

7. Install in the reverse order of removal.

THIRD-ROW SEAT REMOVAL/INSTALLATION

- 1. Remove the trunk box. (See TRUNK BOX REMOVAL/INSTALLATION .)
- 2. Remove the covers.
- 3. Remove the bolts.
- 4. Install in the reverse order of removal.

2008 BODY & ACCESSORIES Seats - Mazda CX-9

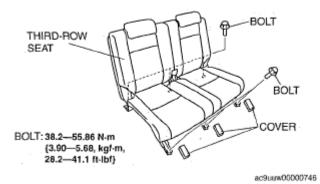
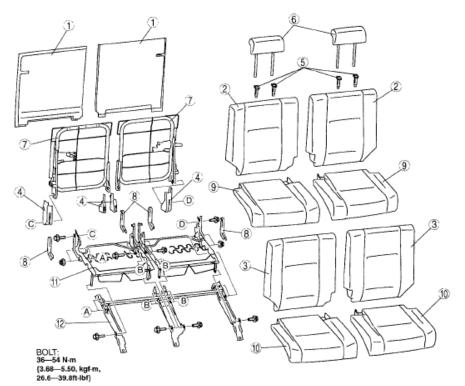


Fig. 41: Identifying Third-Row Seat, Bolt & Torque Specifications Courtesy of MAZDA MOTORS CORP.

THIRD-ROW SEAT DISASSEMBLY/ASSEMBLY

- 1. Disassemble in the order indicated in the table.
- 2. Assemble in the reverse order of disassembly.



1	Seat back board	7	Seat back frame
2	Seat back trim	8	Hinge cover
3	Seat back pad	9	Seat cushion trim
4	Seat back frame	10	Seat cushion pad
5	Pole guide	11	Seat cushion frame
6	Headrest	12	Seat under bracket

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2008 BODY & ACCESSORIES Seats - Mazda CX-9

Fig. 42: Exploded View Of Third-Row Seat & Torque Specifications Courtesy of MAZDA MOTORS CORP.